

Installing Left Main Bearing

NOTE

When installing the left main bearing, the bearing presses from the inside of the left crankcase toward the outside. A shoulder is incorporated into the left crankcase which allows the bearing to be installed in one direction only.

1. See Figure 3-81. Using CRANKCASE BEARING REMOVER/INSTALLER (Part No. B-45655) and CRANKCASE BEARING REMOVER/INSTALLER BASE (Part No. HD-42720-2), press left main bearing into the left crankcase.
 - a. Place support tube (1) on press bed with recessed cup end facing up.
 - b. With the inboard side of the left crankcase (2) facing upward, position crankshaft bearing bore (3) over support tube.
 - c. Place left main bearing (4) over bearing bore. Insert pilot/driver (5) through left main bearing, through crankshaft bearing bore and into support tube.
 - d. Apply pressure with press ram (6) until left main bearing bottoms out in bearing bore.
2. See Figure 3-82. See Figure 3-80. Install new retaining ring (7) from the inside of the left crankcase.

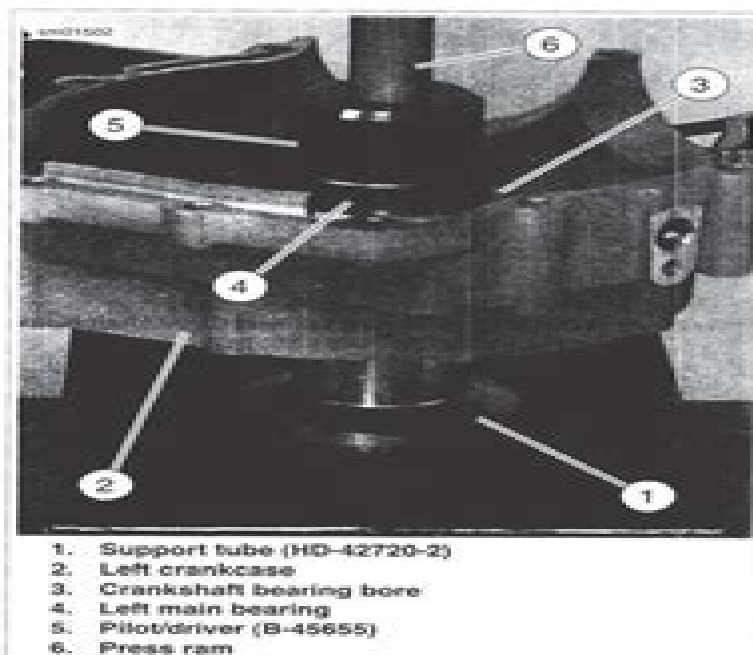


Figure 3-81. Installing Left Main Bearing in Crankcase

Assembling Crankcase Halves

1. If not already done, install transmission assembly in left crankcase. See 5.15 TRANSMISSION INSTALLATION.

NOTE

See Figure 3-83. The Gear Detent Assembly Aid is used to move the gear detent lever clear of the shifter drum for assembly purposes.

2. See Figure 3-83. Retract detent assembly in right case half and install GEAR DETENT ASSEMBLY AID (Part No. B-45520) until it has bottomed in right case half.



Figure 3-82. Installing Left Main Bearing Retaining Ring

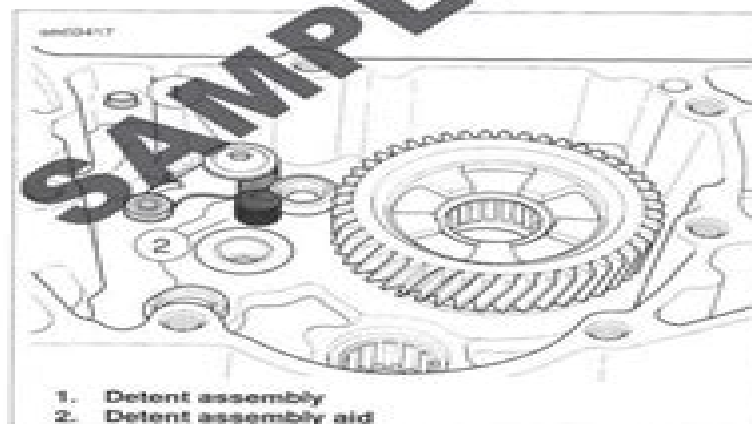


Figure 3-83. Using Gear Detent Assembly Aid (Part No. B-45520)

3. Shift transmission to 1st gear.
4. Lubricate left main bearing with clean Harley-Davidson 20W-50 engine oil.

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