

5. Fit free end of spring over boss on inboard side of carburetor top, and keeping spring straight, align holes in top with those in flange.
6. Holding top to flange, check for proper diaphragm seal by pushing up on vacuum piston (from intake side) and releasing. If diaphragm is sealed correctly, very slight resistance should be felt when pushing up, and piston should be slow to extend. If piston movement is restricted, spring is cocked. Lift up on top and then lower carefully keeping spring coils straight.
7. Install three black top screws in holes furthest from throttle wheel. Alternately tighten screws until snug.
8. Slide gold top collar into remaining hole in carburetor top. With end of idle screw resting against idle cam stop, align holes in throttle cable bracket with those in carburetor body and top cover. To prevent bending bracket or cam stop, first install gold Phillips screw (with lock-washer) at side of carburetor. At carburetor top, install remaining Phillips screw.
9. Carefully insert enrichener valve into carburetor bore. Start threaded end of plastic fitting into bore, and then rotate cable in a clockwise direction to install. Exercising caution to avoid damaging the plastic construction, tighten fitting using a 14mm open end wrench. See Figure 4-6.

Float Chamber

1. Place needle jet into main jet bore. See Figure 4-11. Be sure end with chamfered edge and larger ID goes in first.
2. Insert needle jet holder into main jet bore, and using a 5/16 inch wrench, turn hex until snug.
3. Thread main jet into needle jet holder. Using slot at top of main jet, tighten with flat tip screwdriver until snug.
4. Insert slow jet into slow jet bore. See Figure 4-11. Insert thin bladed flat tip screwdriver into bore, and using slot at top of slow jet, tighten until snug.
5. Install wireform clip into groove on pin side of fuel valve, if removed. Using wireform clip, carefully hang fuel valve onto tab of float, so that tip of rubber cone hangs flush with top of float (the top being the side opposite the pivot arm).
6. Place float into cavity of carburetor inserting fuel valve into bore between pedestals. See Figure 4-11.

CAUTION

Tapping the float pin in from the rounded pedestal side will result in damage that requires carburetor replacement.

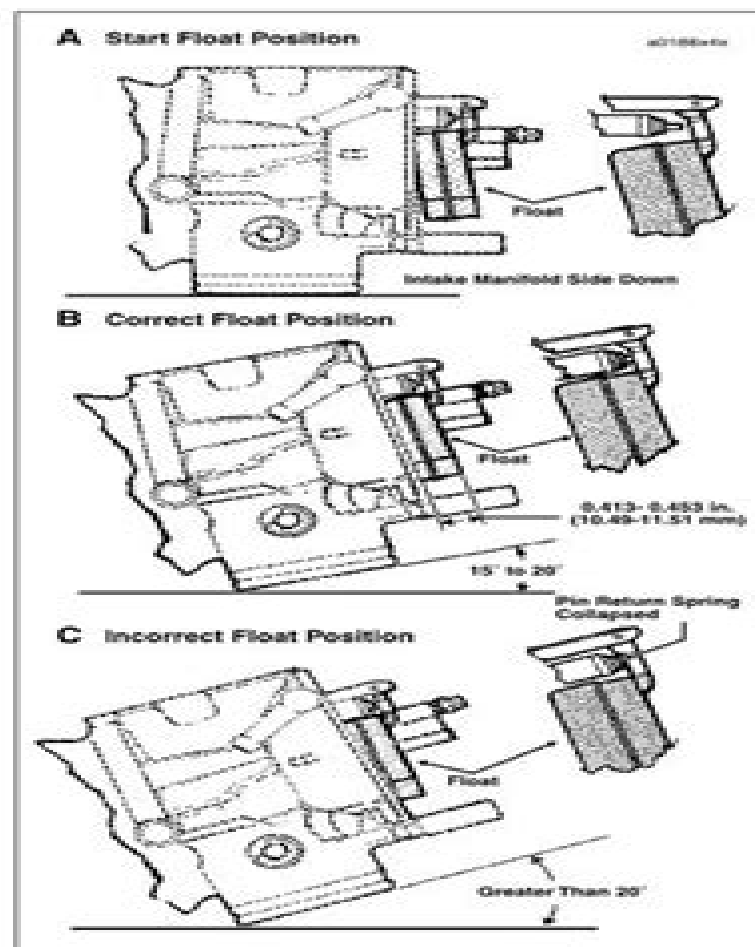


Figure 4-13. Float Check and Adjustment

7. Insert float pin through squared pedestal and pivot arm of float into rounded pedestal. Since the rounded pedestal has an interference fit to ensure that the float pin is securely held, always install pin from the loose side (in the direction opposite the cast-in arrow). Using a small center punch and hammer, carefully tap float pin until ends are flush with outboard sides of pedestals.
8. Perform float level check as follows:

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Aviation Unit and Aviation Intermediate Maintenance Manual ,1992 **Aviation Unit and Aviation Intermediate Maintenance Manual ... Technical Manual ... Tm 55-1520-240-23-10 ... U.s. Department of Defense ... May ,2004**
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