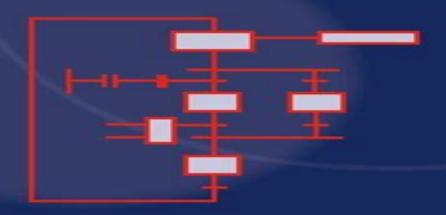
Karl-Heinz John · Michael Tiegelkamp

IEC 61131-3: Programming Industrial Automation Systems

Concepts and Programming Languages, Requirements for Programming Systems, Decision-Making Aids

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