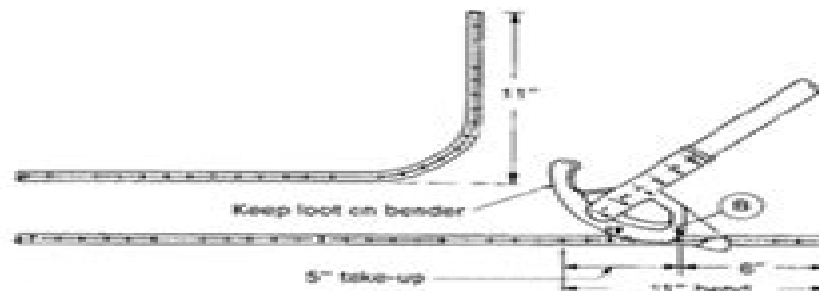




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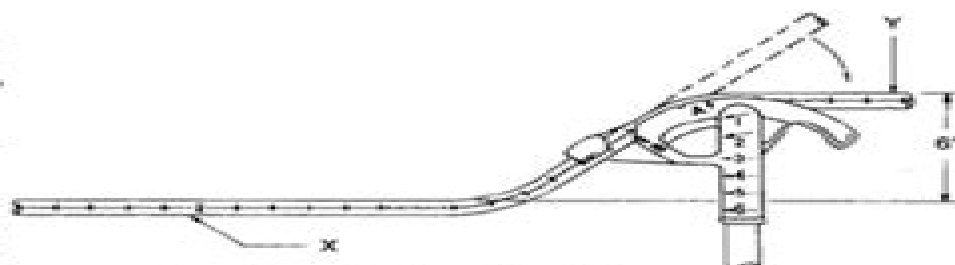
ACCURATE STUBS

Subtract take-up from desired stub height. This gives distance at which to place B on bender from the end of the tube. To make 11", 90° bend with 1/2" tube, allow for 5" for take-up as shown on diagram. With 3/4" tube, allow 6". With 1" tube, allow 8".



TRUE OFFSETS

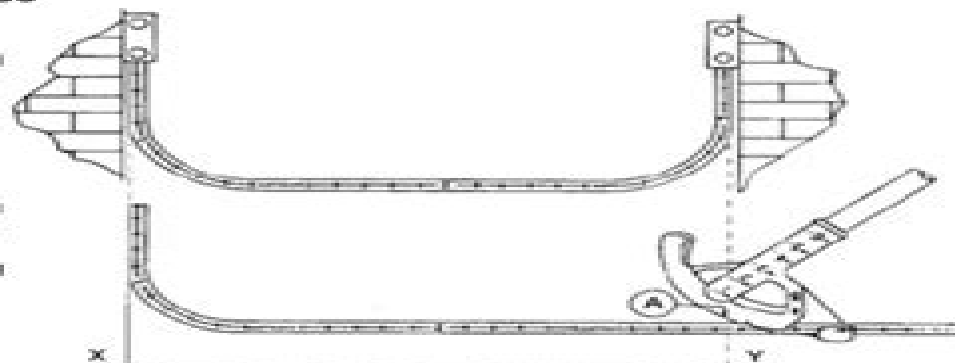
Line up arrow on either side of hook with guideline and make 45° bend in tube. Reverse tube in bender and adjust so that X is lined up with inch-mark on bender corresponding to depth of offset desired. Line up guideline with opposite arrow and make second 45° bend. A true offset, in the same plane, will result between X and Y.



BACK-TO-BACK BENDS

Make stub bend at X with guide-line centered on either arrow located on side of hook. Measure distances from X to Y on tube.

Reverse bender and put A on bender at Y on tube. Line up guide-line with opposite arrow than used when making first stub and make second bend.



Ideal Conduit Bending Guide

Liyong Dong

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

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Table of Contents Ideal Conduit Bending Guide

1. Understanding the eBook Ideal Conduit Bending Guide
 - The Rise of Digital Reading Ideal Conduit Bending Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Ideal Conduit Bending Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ideal Conduit Bending Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ideal Conduit Bending Guide
 - Personalized Recommendations
 - Ideal Conduit Bending Guide User Reviews and Ratings
 - Ideal Conduit Bending Guide and Bestseller Lists
5. Accessing Ideal Conduit Bending Guide Free and Paid eBooks
 - Ideal Conduit Bending Guide Public Domain eBooks
 - Ideal Conduit Bending Guide eBook Subscription Services
 - Ideal Conduit Bending Guide Budget-Friendly Options
6. Navigating Ideal Conduit Bending Guide eBook Formats

- ePub, PDF, MOBI, and More
- Ideal Conduit Bending Guide Compatibility with Devices
- Ideal Conduit Bending Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ideal Conduit Bending Guide
 - Highlighting and Note-Taking Ideal Conduit Bending Guide
 - Interactive Elements Ideal Conduit Bending Guide
- 8. Staying Engaged with Ideal Conduit Bending Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ideal Conduit Bending Guide
- 9. Balancing eBooks and Physical Books Ideal Conduit Bending Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ideal Conduit Bending Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ideal Conduit Bending Guide
 - Setting Reading Goals Ideal Conduit Bending Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ideal Conduit Bending Guide
 - Fact-Checking eBook Content of Ideal Conduit Bending Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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