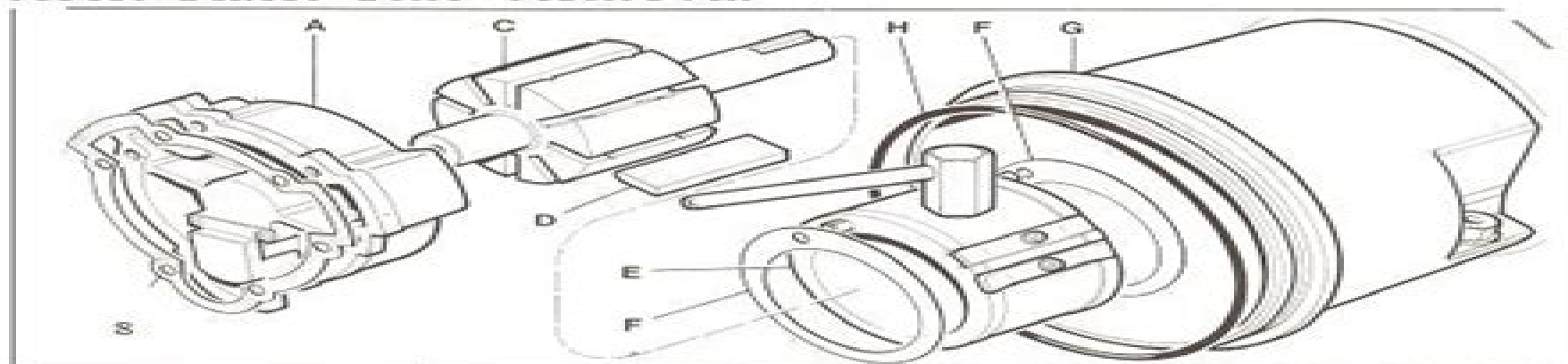


Rotor Stator Unit- Removal



- Remove drive coupling.
- Stand oil chamber (G) vertically on wooden blocks.
- Remove inlet end cover (A).
- Discard gasket (B).
- Remove stator (E). Note position and thickness of shims (F).
- Remove rotor unit (C) using service tool S71. Use elastic bands to retain blades (D) in position.
- Discard "O" ring (H).

Rotor-Statoreinheit - Ausbau

- Antriebskupplung ausbauen.
- Ölkammer (G) senkrecht auf Holzblöcke stellen.
- Eintrittsedel (A) abnehmen.
- Dichtung (B) wegwerfen.
- Stator (E) ausbauen. Anordnung und Dicke der Belägen (F) merken.
- Rotor (C) mit Wartungswerkzeug S71 ausbauen. Blätter (D) mit Gummibandem festhalten.
- O-Ring (H) wegwerfen.

Unidad de Estator-Rotor - Desmontaje

- Desmonte el acoplamiento de mando.
- Apoye la cámara de aceite (G) verticalmente sobre bloques de madera.
- Desmonte la tapa extrema (A) de entrada.
- Descarte la junta (B).
- Desmonte el estator (E). Note la posición y espesor de los suplementos (F).
- Desmonte el rotor (C) utilizando la herramienta de servicio S71. Utilice bandas elásticas para sujetar las paletas (D).
- Descarte la junta tórica (H).

Groupe Rotor/Stator- Depose

- Deposer l'accouplement de transmission.
- Dresser la chambre à huile (G) verticalement sur des blocs de bois.
- Deposer le couvercle d'extrémité entrée (A).
- Mettre le joint (B) au rebut.
- Deposer le stator (E). Noter la position et l'épaisseur des cales (F).
- Deposer le rotor (C) à l'aide de l'outil spécial S71. Retenir les palettes (D) en position avec des élastiques.
- Mettre le joint torique "O" (H) au rebut.

Gruppo Rotore e Statore - Smontaggio

- Togliere il giunto di trasmissione.
- Porre la camera dell'olio (G) verticalmente su blocchi di legno.
- Togliere il coperchio (A) all'estremità di entrata.
- Gettare la guarnizione (B).
- Togliere lo statore (E). Notare la posizione e lo spessore degli spessori (F).
- Togliere il gruppo rotore usando l'utensile di manutenzione S71. Usare degli elastici per mantenere in posizione le lame (D).
- Gettare l'anello di guarnizione a sezione tonda (H).

Rotorstatorenhet - Borttagning

- Ta bort drivkopplingen.
- Ställ oljerummet (G) vertikalt på träklossar.
- Ta bort inloppets gavelslag (A).
- Kasserä packningen (B).
- Ta bort statorn (E). Notera läge och tjocklek på skivorna (F).
- Ta bort rotor enheten (C) med hjälp av serviceverktyg S71. Håll bladen (D) kvar i rätt läge med hjälp av gummiband.
- Kasserä O-ringen (H).

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1. Understanding the eBook Hydrovane 15 Manual
 - The Rise of Digital Reading Hydrovane 15 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hydrovane 15 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hydrovane 15 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hydrovane 15 Manual
 - Personalized Recommendations
 - Hydrovane 15 Manual User Reviews and Ratings
 - Hydrovane 15 Manual and Bestseller Lists
5. Accessing Hydrovane 15 Manual Free and Paid eBooks

- Hydrovane 15 Manual Public Domain eBooks
- Hydrovane 15 Manual eBook Subscription Services
- Hydrovane 15 Manual Budget-Friendly Options
- 6. Navigating Hydrovane 15 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hydrovane 15 Manual Compatibility with Devices
 - Hydrovane 15 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hydrovane 15 Manual
 - Highlighting and Note-Taking Hydrovane 15 Manual
 - Interactive Elements Hydrovane 15 Manual
- 8. Staying Engaged with Hydrovane 15 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hydrovane 15 Manual
- 9. Balancing eBooks and Physical Books Hydrovane 15 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hydrovane 15 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hydrovane 15 Manual
 - Setting Reading Goals Hydrovane 15 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hydrovane 15 Manual
 - Fact-Checking eBook Content of Hydrovane 15 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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