

Hydraulic press maintenance

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Figure 1: Replace the ram seal when drops of oil are visible on the ram itself. The ram should run dry or with a very light, even film of oil on it. Bronze bushings should be greased as necessary.

Ask 10 stampers what preventive maintenance is, and you'll probably get 10 different answers.

Why? Because not all presses require the same maintenance.

Hydraulic Press Maintenance Manual

**United States. Department of the
Army**



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