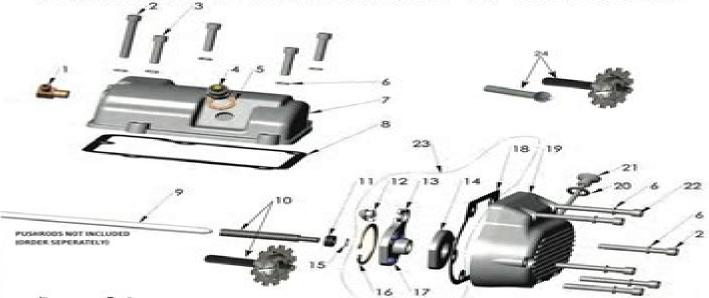
ULTIMA® 5 & 6-SPEED TRANSMISSIONS- TOP & SIDE COVERS



ltem Number	Part Number	Description	Quantity
1	21-304	Vent Fitting, Chrome (QEM 62375-57)	1
2:	95 955	Bolt. SHCS 1/4-20 x 2-1/2"	
3	96-951	Bolt, SHCS 1/4-20 x 1" (OEM 4741A)	
4	17-72	Neutral Light Switch Single Post(DEM 33900-59)	7.0
	17-701	Neutral Light Switch Dual Post, Silver(0EM 13902-98)	
	17-702	Neutral Light Switch Dual Post, Black(OEM 33904-00)	
	17-703	Neutral Light Switch, Single Post (0EM 33901-79)	
er 2	96-754	Washer (0EM 33043-80)	
5	95-952	Washer (0.430 OD, 0.250 ID.)	- 11
7	95-553	Too Cover, Transmission (DEM 34468-86A)	- 1
8	78-461	Gasket Top Cover (34904-86), PKG OF 20	
0	78-461A	Gasket, Top Cover (34904-86), SOLD EACH	
9	95-538	Rod, Clutch Release, Center, See Pushrods for sizes (not included)	
30	96-654	Rod, Clutch Release, Right, (6 speed LSD trans only)	
200	95-646	Rod, Clutch Release, Right, (5 speed LSD trans only) (0EM 37069-90)	
110	95-451	Throw-Out Bearing Assembly (OEM 37312-75, 37313-80)	
12	95-788	Coupling (OEM 34920-86)	
	95-784	Inner Ramp (OEM 25452-87A)	
13 14	96-785	Outer Ramp (OEM 25452-67A)	
34 25			
15 56	96-452	Retaining Ring (DEM 11096)	
	96-772	Retaining Ring (OEM 10998)	10.3
17 18	95-783	Steel Ball (OEM 8873)	
30	78-455	Gasket, Side Cover (OEM 3680s-87A), pkg of 10	
3.5	78-455A	Gasket, Side Cover (OEM 368qs-87A), sold each	
79	96-554	End Cover, Transmission, Cable (OEM 37105-87A)	
	96-237	End Cover, Transmission, Hydraulic	
20	95-241	O-ring, Dip Stick (OEM11132)	
21	41-285	Dip Stick	
22	95-953	Bolt, SHCS 1/4-20UNC x 2	3
	95-954	Bolt, SHCS 1/4-20UNC x 2.25	2
	95-955	Bolt, SHCS 1/4-20UNC x 2.5	2
23	95-793	Clutch Release Kit, includes # 12,13,14,16,17(Qty: 3),and 18	
24	95-668	Throwout rod/bearing assembly, complete (6 SPD, LSD trans only)	
	95 656	Throwout rod/bearing assembly, complete (5 SPD, LSD trans only)	

Harley 5 Speed Transmission Manual

Michael Rajnik

Harley 5 Speed	Transmission	Manual:
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