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Automation Production Systems and Computer Integrated Manufacturing 4th Edition Groover Solutions Manual

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Chapter 2 MANUFACTURING OPERATIONS

REVIEW QUESTIONS

2.1 What is manufacturing?

Answer: Two definitions are given in the text. The technological definition is the following: Manufacturing is the application of physical and chemical processes to alter the geometry, properties, and/or appearance of a given starting material to make parts or products. Manufacturing also includes the joining of multiple parts to make assembled products. The economic definition is the following: Manufacturing is the transformation of materials into items of greater value by means of one or more processing and/or assembly operations.

2.2 What are the three basic industry categories?

Answer: The three basic industry categories are (1) primary industries, which are those that cultivate and exploit natural resources, such as agriculture and mining; (2) secondary industries, which convert the outputs of the primary industries into products; they include manufacturing, construction, and power generation; and (3) tertiary industries, which constitute the service sector of the economy; examples include banking, retail, transportation, education, government.

2.3 What is the difference between consumer goods and capital goods?

Answer: Consumer goods are products that are purchased directly by consumers, such as cars, personal computers, TVs, tires, toys, and tennis rackets. Capital goods are products purchased by other companies to produce goods and supply services. Examples include commercial aircraft, mainframe computers, machine tools, railroad equipment, and construction machinery.

2.4 What is the difference between a processing operation and an assembly operation?

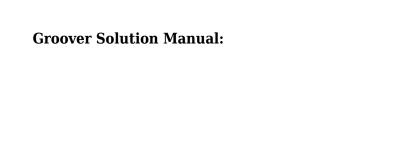
Answer: A processing operation transforms a work material from one state of completion to a more advanced state that is closer to the final desired part or product. It adds value by changing the geometry, properties, or appearance of the starting material. An assembly operation joins two or more components to create a new entity, called an assembly, subassembly, or some other term that refers to the joining process.

2.5 Name the four categories of part-shaping operations, based on the state of the starting work material.

Answer: The four categories are (1) solidification processes, (2) particulate processing, (3) deformation processes, and (4) material removal processes.

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Table of Contents Groover Solution Manual

- 1. Understanding the eBook Groover Solution Manual
 - The Rise of Digital Reading Groover Solution Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Groover Solution Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Groover Solution Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Groover Solution Manual
 - Personalized Recommendations
 - Groover Solution Manual User Reviews and Ratings
 - Groover Solution Manual and Bestseller Lists
- 5. Accessing Groover Solution Manual Free and Paid eBooks
 - Groover Solution Manual Public Domain eBooks
 - Groover Solution Manual eBook Subscription Services
 - Groover Solution Manual Budget-Friendly Options
- 6. Navigating Groover Solution Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Groover Solution Manual Compatibility with Devices
 - Groover Solution Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Groover Solution Manual
 - Highlighting and Note-Taking Groover Solution Manual
 - Interactive Elements Groover Solution Manual
- 8. Staying Engaged with Groover Solution Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Groover Solution Manual
- 9. Balancing eBooks and Physical Books Groover Solution Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Groover Solution Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Groover Solution Manual
 - Setting Reading Goals Groover Solution Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Groover Solution Manual
 - Fact-Checking eBook Content of Groover Solution Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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