SECTION 309-018: Engine -- 4.60 and 6.40. INVENDED NEWSON

2000 F-150 Monahop Manual Proposition revision date: 85/1/10000

Timing Drive Components — Windsor Engine

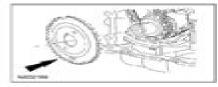
	The special state of

. S	Chamishatt Holding Tool 300 448 (T95P-6303-A)	
(1000)	Camehati Holding Tool 303-567 (T96T-6256-8)	
(Q)	Complet Postoring Test 303-5568 (T96T-6256-AP)	

Photograph 1

CAUTION: Since the engine is not free wheeling if the crankshaft (6340) or the canobids (6240) are moved in any manner during removal and installation the crankshaft and camehafts must be resynctronized. These steps are located in Engine Assembly Steps 36 to 48.

- Remove the engine front cover (6019); refer to Engine Front Cover 5.41, in this section.
- 2. Remove the crankshaft sensoring from the crankshaft.

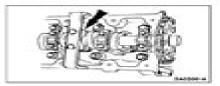


CAUTION: Unless oftenedue instructed, at no time when the timing chains are removed and the cylinder heads are installed is the crankshaft or camaball to be retailed. Severe piston and valve damage will occur.

Position the crankshaft with the Crankshaft Holding Tool as shown.

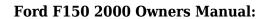


4. Install and fully tighten the Camshalt Holding Tools on both camshalts.



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