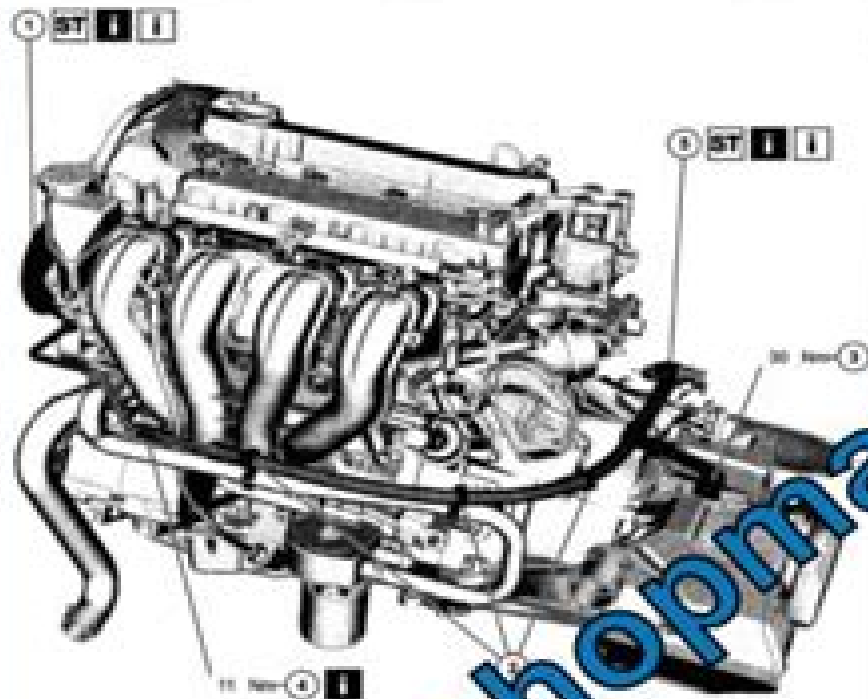


219-03-03

## REMOVAL AND INSTALLATION



Item	Description	Item	Description
1	Power steering pump pulley (See Removal Detail) (See Installation Detail)		See Removal Detail
2	Power steering pump to steering gear pressure line (See Removal Detail) (See Installation Detail)	3	Power steering pump to steering gear pressure line (See Removal Detail) (See Installation Detail)
3	Power steering pump to steering gear pressure line bracket to intake manifold retaining bolt		
4	Power steering pump to steering gear pressure line bracket to intake manifold retaining bolt		

18. To install, reverse the removal procedure.

10. The booklet, however, does not mention procedures.

303-01A-106 Engine — 1.25L Duratec-16V (Sigma)/1.4L Duratec-16V (Sigma)/1.6L Duratec-16V (Sigma)

2004-10-10

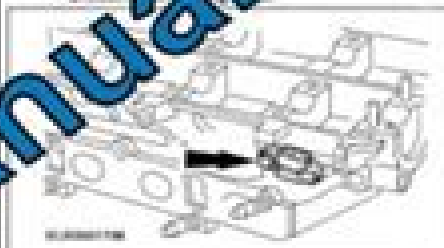
## DISASSEMBLY AND ASSEMBLY OF SUBASSEMBLIES

- **Discharge Plan** (continued)



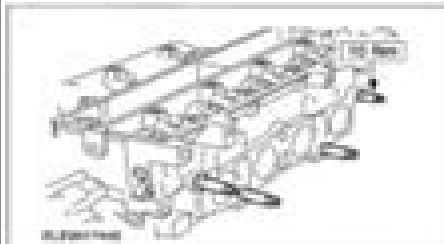
8. Remove the **CPM** sensor

- 



**Abstract**

1. **NOTE:** A new cylinder head is supplied without exhaust manifold studs.  
Install the exhaust manifold studs if necessary.

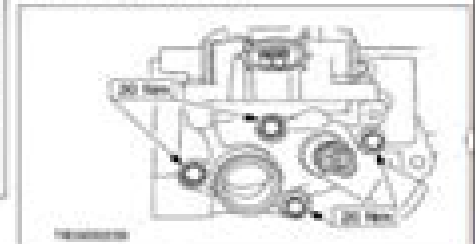


2. **NOTE:** Install a new camshaft position (CMP) O-ring seal.

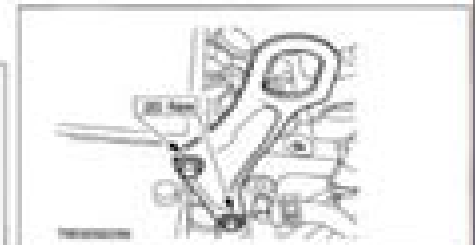
**Keywords:** *work, stress, coping, organizational commitment, turnover*

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1. **NOTE:** Install a new coolant distribution housing gasket.  
Install the coolant distribution housing and the ignition coil (IF).



- d. Install the engine rear lifting eye.



11. **NOTE:** Small intestine intakes manifold greater.

# Ford Fiesta 16v Workshop Manual

**Tao Wei**



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## **Table of Contents Ford Fiesta 16v Workshop Manual**

1. Understanding the eBook Ford Fiesta 16v Workshop Manual
  - The Rise of Digital Reading Ford Fiesta 16v Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ford Fiesta 16v Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford Fiesta 16v Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Fiesta 16v Workshop Manual
  - Personalized Recommendations
  - Ford Fiesta 16v Workshop Manual User Reviews and Ratings
  - Ford Fiesta 16v Workshop Manual and Bestseller Lists
5. Accessing Ford Fiesta 16v Workshop Manual Free and Paid eBooks

- Ford Fiesta 16v Workshop Manual Public Domain eBooks
  - Ford Fiesta 16v Workshop Manual eBook Subscription Services
  - Ford Fiesta 16v Workshop Manual Budget-Friendly Options
6. Navigating Ford Fiesta 16v Workshop Manual eBook Formats
- ePub, PDF, MOBI, and More
  - Ford Fiesta 16v Workshop Manual Compatibility with Devices
  - Ford Fiesta 16v Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Ford Fiesta 16v Workshop Manual
  - Highlighting and Note-Taking Ford Fiesta 16v Workshop Manual
  - Interactive Elements Ford Fiesta 16v Workshop Manual
8. Staying Engaged with Ford Fiesta 16v Workshop Manual
- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford Fiesta 16v Workshop Manual
9. Balancing eBooks and Physical Books Ford Fiesta 16v Workshop Manual
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford Fiesta 16v Workshop Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Ford Fiesta 16v Workshop Manual
- Setting Reading Goals Ford Fiesta 16v Workshop Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ford Fiesta 16v Workshop Manual
- Fact-Checking eBook Content of Ford Fiesta 16v Workshop Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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