SOLENOID TEST

Disconnect wiring and cables from solenoid. Using an ohmmeter, check for continuity between terminal "M" and body of starter solenoid. See Fig. 1. Continuity should exist. If continuity does not exist, replace solenoid.

ARMATURE TEST

- Place armsture in growler. Turn on growler and hold a piece of hacknow blade over armsture. Slowly rotate armsture. If hacknow blade
 is attracted to core or if it ribrates, replace armsture.
- Remove armsture from growler. Using an ohmmeter, check continuity between commutator and core. If continuity exists, replace armsture. Check continuity between commutator and shaft. If continuity exists, replace armsture.
- 3. Check continuity between each commutator segment. If an open exists between any 2 segments, replace annature.

COMMUTATOR TEST

- Clean surface of commutator and polish with No. 400 grit sandpaper (if required). If surface is scored, out of round or pitted, turn
 commutator on a lathe.
- Maximum commutator runout and minimum diameter of commutator must not exceed specification after turning. See <u>STARTER</u> MOTOR SPECIFICATIONS table.
- Commutator mics undercut depth should be .02-.03" (.5-.8 mm). If undercut depth is not within specification, undercut with a hacksaw blade to standard depth.

BRUSH & SPRING TEST

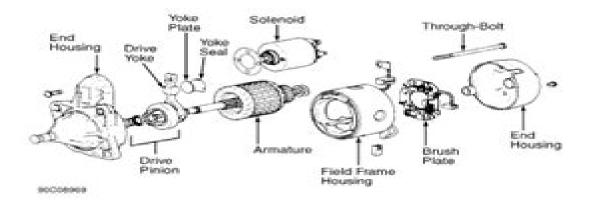
- Connect charmeter between positive brush holder and negative brush holder. If charmeter indicates continuity, brush holder assembly is shorted and must be replaced.
- Check brush length. See STARTER MOTOR SPECIFICATIONS table. If brush length is less than specification, replace brushes.
- Check spring tension. Spring tension should be 2.0-4.3 Lbs. (8.8-19.1 N.m). Ensure brushes move freely in holders.

FIELD COIL TEST

- 1. Connect character between field lead and soldered portion of brush lead. If continuity does not exist, repair or replace field coil.
- Check field coil for shorts to ground by connecting olumneter between field lead and starter housing. If continuity exists, repair or replace field coil.

OVERHAUL

NOTE: For exploded view of starter assembly, see Fig. 6.



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