

ANNEXURE-1
PREVENTIVE MAINTENANCE CHECKLIST OF LIQUID TRANSFER PUMPS

Area:

Date:

Equipment No:

Frequency: Quarterly

Sr. No.	Description of the job	Observations	Corrective Action	Spare Used
1	Before starting Preventive maintenance of machine "switch off" the panel board.	Ok/Not Ok		
2	Put the board of "Under Maintenance " on the panel board	Ok/Not Ok		
3	Check the motor coupling and spider for any wear and tear, if required replace the same.	Ok/Not Ok		
4	Check the pump assembly for free movement.	Ok/Not Ok		
5	Check the gear box oil, if required top up oil in gear box.	Ok/Not Ok		
6	Check all electrical connections (control panel, all motors,) for any loose connections, burned contacts, signs of overheated wires etc. Tight/replace the same.	Ok/Not Ok		
7	Clean the electrical panel.	Ok/Not Ok		
8	Check the level controllers for proper operation.	Ok/Not Ok		
9	Clean the electrical contactors contact strips.	Ok/Not Ok		
10	Check the overload relay for proper setting as per the motor rating.	Ok/Not Ok		
11	Switch ON the main supply and check for proper voltage supply with multimeter.	Ok/Not Ok		
12	Check for proper earthing.	Ok/Not Ok		
13	Test manually over load relays for tripping at set value.	Ok/Not Ok		
14	Remove the board of " Under Maintenance " on the panel board	Ok/Not Ok		

Mfspqb Fado Pump Checklist

Camilla Rothe



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Table of Contents Mfspqb Fado Pump Checklist

1. Understanding the eBook Mfspqb Fado Pump Checklist
 - The Rise of Digital Reading Mfspqb Fado Pump Checklist
 - Advantages of eBooks Over Traditional Books
2. Identifying Mfspqb Fado Pump Checklist
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mfspqb Fado Pump Checklist
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mfspqb Fado Pump Checklist
 - Personalized Recommendations
 - Mfspqb Fado Pump Checklist User Reviews and Ratings
 - Mfspqb Fado Pump Checklist and Bestseller Lists
5. Accessing Mfspqb Fado Pump Checklist Free and Paid eBooks
 - Mfspqb Fado Pump Checklist Public Domain eBooks
 - Mfspqb Fado Pump Checklist eBook Subscription Services

- Mfspqb Fado Pump Checklist Budget-Friendly Options
- 6. Navigating Mfspqb Fado Pump Checklist eBook Formats
 - ePub, PDF, MOBI, and More
 - Mfspqb Fado Pump Checklist Compatibility with Devices
 - Mfspqb Fado Pump Checklist Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mfspqb Fado Pump Checklist
 - Highlighting and Note-Taking Mfspqb Fado Pump Checklist
 - Interactive Elements Mfspqb Fado Pump Checklist
- 8. Staying Engaged with Mfspqb Fado Pump Checklist
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mfspqb Fado Pump Checklist
- 9. Balancing eBooks and Physical Books Mfspqb Fado Pump Checklist
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mfspqb Fado Pump Checklist
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mfspqb Fado Pump Checklist
 - Setting Reading Goals Mfspqb Fado Pump Checklist
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mfspqb Fado Pump Checklist
 - Fact-Checking eBook Content of Mfspqb Fado Pump Checklist
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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