

HIGH-SPEED NEEDLE LOCKSTITCH MACHINE

DDL-5550 DDL-5530

INSTRUCTION MANUAL

Machine, Co.

Congratulations on your purchase of a JUKI sewing machine. Please read this Instruction Manual carefully before using the unit in order to get the most enjoyment and to enjoy using it for a long time.

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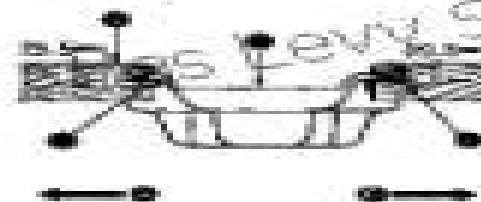
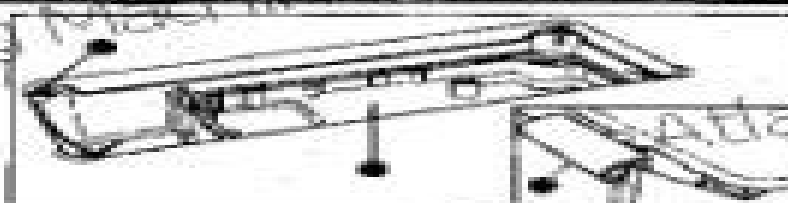
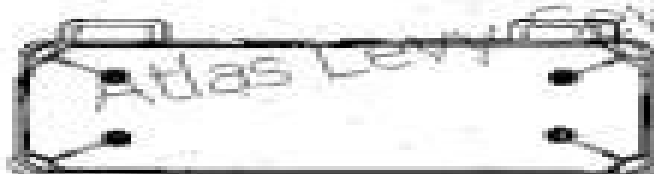
PRELIMINARY OPERATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the motor switch ON while observing the handwheel. The handwheel should turn counterclockwise as observed from the handwheel side.
3. Do not use a large rubber roller for the first use.
4. Confirm that the settings and phase angles on Switches are correct by checking them against the settings shown on the motor nameplate.

OPERATION

1. Stop the needle down from the needle when you turn the motor switch OFF after the rotation is reversed.
2. Do not operate the motor while the needle is down while the handwheel is turned to turn the motor switch OFF before using the machine.
3. Before or after turning the motor switch OFF, make sure to turn the motor switch OFF.
4. Before or after turning the motor switch ON, make sure to turn the motor switch ON.
5. In your machine, it is provided with a foot pedal, foot, and a foot pedal switch. Do not operate your machine only by the foot pedal.

INSTALLATION



1. Installing the oil pan

- (1) The oil pan should rest on the four corners of the machine table frame.
- (2) Fix two rubber feet (●) on side (●) (position's side) using screw (●). At the same time, fix two machine feet (●) on top (●) using screw using a rubber-band (screw). Then place oil pan (●) on the head base.

- (3) Place (●) into the opening in the machine foot and in the machine head to take rubber bands (●) before placing the machine head on machine (●) on the four corners.

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Juki 550user Guide

RJ Shavelson



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Table of Contents Juki 550user Guide

1. Understanding the eBook Juki 550user Guide
 - The Rise of Digital Reading Juki 550user Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Juki 550user Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Juki 550user Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Juki 550user Guide
 - Personalized Recommendations
 - Juki 550user Guide User Reviews and Ratings
 - Juki 550user Guide and Bestseller Lists

5. Accessing Juki 550user Guide Free and Paid eBooks
 - Juki 550user Guide Public Domain eBooks
 - Juki 550user Guide eBook Subscription Services
 - Juki 550user Guide Budget-Friendly Options
6. Navigating Juki 550user Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Juki 550user Guide Compatibility with Devices
 - Juki 550user Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Juki 550user Guide
 - Highlighting and Note-Taking Juki 550user Guide
 - Interactive Elements Juki 550user Guide
8. Staying Engaged with Juki 550user Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Juki 550user Guide
9. Balancing eBooks and Physical Books Juki 550user Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Juki 550user Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Juki 550user Guide
 - Setting Reading Goals Juki 550user Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Juki 550user Guide
 - Fact-Checking eBook Content of Juki 550user Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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