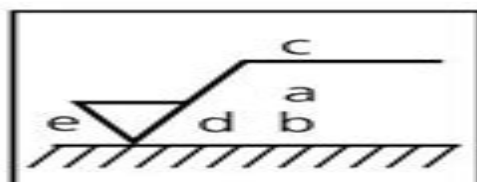


## Drawing entries according to ISO 1302:2002



### Specifications for requirements

a surface parameter with numeric value in  $\mu\text{m}$   
 b second requirement (surface parameter in  $\mu\text{m}$ )

c production method

d specification of valley direction

e machining allowance in mm



Material removing machining;  
 $R_z = \text{max. } 4 \mu\text{m}$



Material removing machining; lower limit  
 value for  $R_z$  demanded;  
 $R_z = \text{min. } 2.5 \mu\text{m}$



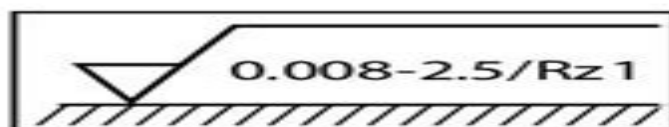
Material removing machining; upper and lower  
 limit value for  $R_a$   
 demanded;  $R_a = \text{min. } 1 \mu\text{m}$   
 and  $\text{max. } 4 \mu\text{m}$



Material removing machining;  $R_z = \text{max. } 4 \mu\text{m}$ ;  
 the maximum value rule  
 applies



Material removing machining; P-profile,  
 traverse length = 2 mm;  
 $P_t = \text{max. } 4 \mu\text{m}$



Material removing machining;  
 transmission characteristic does not  
 comply with standard case (cf. table)  
 $R_z = \text{max. } 1 \mu\text{m}$ ; filter selection  
 $\lambda_s = 0.008 \text{ mm}$  and  $\lambda_c = 2.5 \text{ mm}$

# Iso Finish Standards

**Julia Schneider**



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