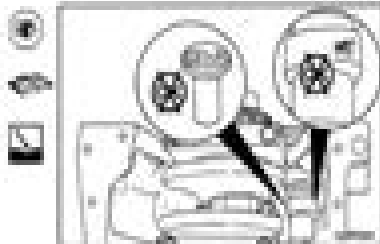


WARNING

Use skin and eye protection when handling caustic solutions to avoid personal injury.

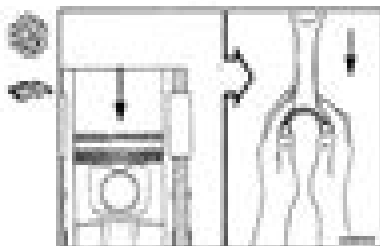
Inspect the crankshaft noise and tappet faces for signs of wear or damage. Refer to Procedure 001-008 and 004-015.

Use a solvent and a brush to clean any residue that could have splashed on the crankshaft.



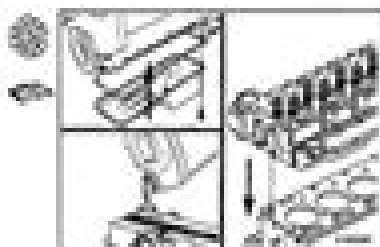
Assembly (001-020-021)

Install the piston and connecting rod assemblies. Refer to Procedure 001-044.



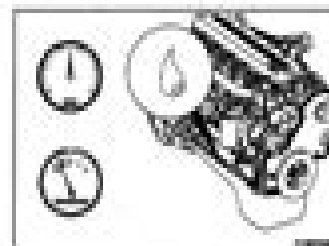
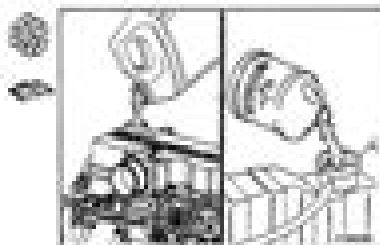
Install the lubricating oil pan and gasket. Refer to Procedure 007-006.

Install the cylinder head. Refer to Procedure 001-004.

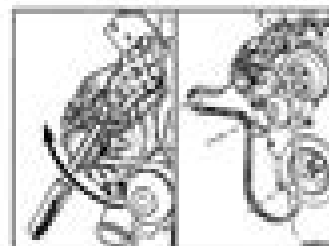


Fit the lubricating oil pan. Refer to Procedure 007-006 and Section 7, General Information, for the correct lubricating oil specification.

Fill the engine with coolant. Refer to Procedure 008-018.

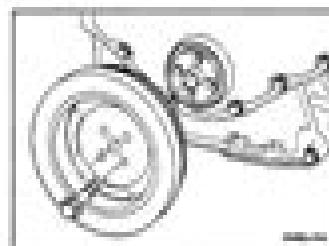


Operate the engine until reaching normal operating temperature and check for leaks.

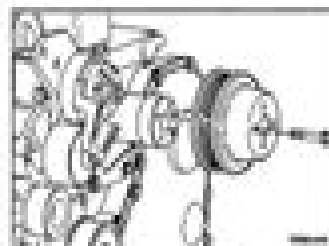


Gear Cover, Front (001-031)
Remove (001-031-002)

Remove the drive belt. Refer to Procedure 008-008.



Remove the vibration damper. Refer to Procedure 001-001 or 001-002.



If required, remove the fan hub pulley. Refer to Procedure 008-026.

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Daniel F McAuley



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