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**Question Paper Code : 21545**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

PART B — (5 × 16 = 80 marks)

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)



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## **Table of Contents Me2027 Question Paper For May June 2014**

1. Understanding the eBook Me2027 Question Paper For May June 2014
  - The Rise of Digital Reading Me2027 Question Paper For May June 2014
  - Advantages of eBooks Over Traditional Books
2. Identifying Me2027 Question Paper For May June 2014
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Me2027 Question Paper For May June 2014
  - User-Friendly Interface
4. Exploring eBook Recommendations from Me2027 Question Paper For May June 2014
  - Personalized Recommendations
  - Me2027 Question Paper For May June 2014 User Reviews and Ratings
  - Me2027 Question Paper For May June 2014 and Bestseller Lists
5. Accessing Me2027 Question Paper For May June 2014 Free and Paid eBooks

- Me2027 Question Paper For May June 2014 Public Domain eBooks
  - Me2027 Question Paper For May June 2014 eBook Subscription Services
  - Me2027 Question Paper For May June 2014 Budget-Friendly Options
6. Navigating Me2027 Question Paper For May June 2014 eBook Formats
- ePub, PDF, MOBI, and More
  - Me2027 Question Paper For May June 2014 Compatibility with Devices
  - Me2027 Question Paper For May June 2014 Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Me2027 Question Paper For May June 2014
  - Highlighting and Note-Taking Me2027 Question Paper For May June 2014
  - Interactive Elements Me2027 Question Paper For May June 2014
8. Staying Engaged with Me2027 Question Paper For May June 2014
- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Me2027 Question Paper For May June 2014
9. Balancing eBooks and Physical Books Me2027 Question Paper For May June 2014
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection Me2027 Question Paper For May June 2014
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Me2027 Question Paper For May June 2014
- Setting Reading Goals Me2027 Question Paper For May June 2014
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Me2027 Question Paper For May June 2014
- Fact-Checking eBook Content of Me2027 Question Paper For May June 2014
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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