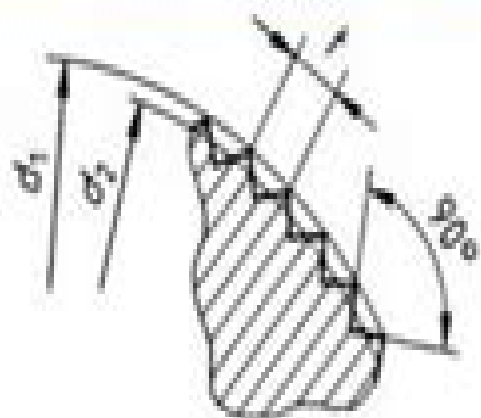


Knurls

cf. DIN 82 (1973-01)

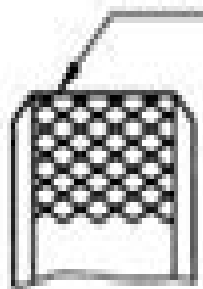


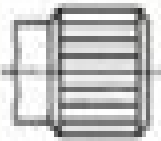
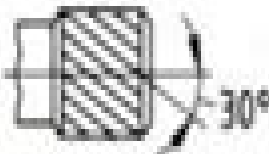

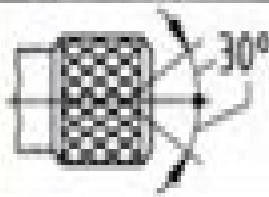
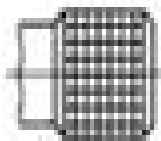

d_1 nominal diameter
 d_2 initial diameter
 t spacing

Standard spacing values
 t : 0.5; 0.6; 0.8; 1.0; 1.2; 1.6 mm

Drawing entry (example):

DIN 82-RGE 0.8



Letter symbol	Representation	Name	Point shape	Initial diameter d_2
RAA		Knurls with axially parallel grooves	-	$d_2 = d_1 - 0.5 \cdot t$
RBR		Right-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
RBL		Left-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
RGE		Left-hand/right-hand knurls	raised	$d_2 = d_1 - 0.67 \cdot t$
RGV			recessed	$d_2 = d_1 - 0.33 \cdot t$
RKE		Axial and circumferential knurl	raised	$d_2 = d_1 - 0.67 \cdot t$
RKV			recessed	$d_2 = d_1 - 0.33 \cdot t$
	DIN 82-RGE 0.8: Left-hand/right-hand knurls, raised points, $t = 0.8$ mm			

Iso Drawing Standard For Knurling

Brendan G. Carr

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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