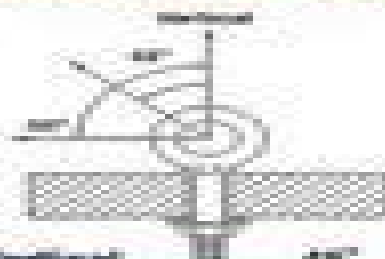


Working Load Limit (WLL): LBS.
MACHINERY EYE BOLTS (CROSBY S-279)

Design Factor = 5



Load when to change eye alignment 90°

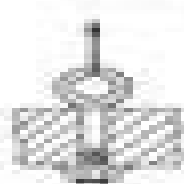


Minimum is thread length plus 1.0 thread diameter

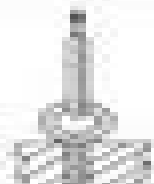
Size Inch	Vertical	45°	90°	Shim thickness to change rotation 90°	Thread size
1/4	650	195	163	.0125"	1/4-20
5/16	1,200	360	300	.0139"	5/16-18
3/8	1,550	465	389	.0156"	3/8-16
1/2	2,600	780	650	.0192"	1/2-13
5/8	5,200	1,560	1,300	.0227"	5/8-11
3/4	7,200	2,160	1,800	.0250"	3/4-10
7/8	10,600	3,180	2,650	.0278"	7/8-9
1	13,300	3,950	3,325	.0312"	1-8
1-1/4	21,000	6,300	5,250	.0357"	1-1/4-7
1-1/2	24,000	7,200	6,000	.0417"	1-1/2-6

Shoulder Bolts

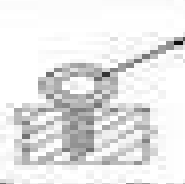
Correct for Shoulder Eye and Ring Bolts
 Providing loads are reduced to account for angular loading



Nut must be properly torqued



Ensure that bolt is tightened into place.

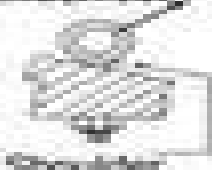


Ensure that tapped hole is deep enough



that shoulder is firmly in contact with surface

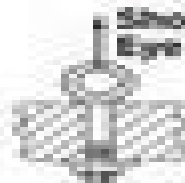
Incorrect



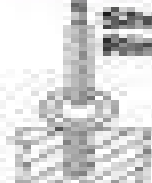
Shoulder must be in full contact with surface.

Shoulderless Bolts

Shoulderless eye and ring bolts are designed for vertical loads only.

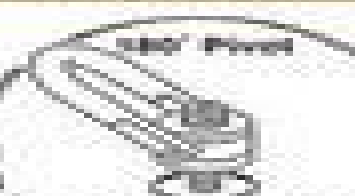


Shoulderless Eye Bolt



Shoulderless Ring Bolt

Use Swivel Hoist Rings where possible



360° Rotation

Ironworker Rigging Guide

**Walter B. Connolly, Jr., Donald R.
Crowell, II**



Ironworker Rigging Guide:

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