

**Inspection**

1. Free length or load of cushion springs.
2. Deformation or oil leakage of rear cushion damper.
3. Breakage of rear cushion stopper rubber.

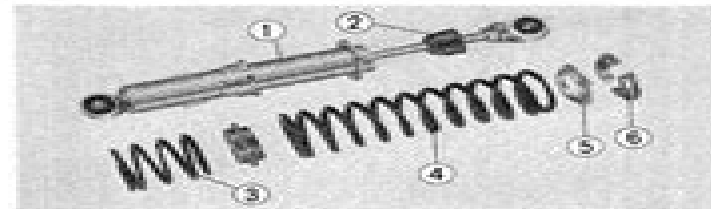


Fig. 2-46 ① Rear damper  
② Stopper rubber  
③ Rear cushion spring A  
④ Rear cushion spring B  
⑤ Rear cushion spring seat  
⑥ Spring seat stopper

**Key to Assembly**

1. Compress rear cushion spring with the rear cushion service tool, raise upper joint upward and set rear cushion with stopper.



Fig. 2-47 ① Upper joint

2. When attaching rear cushion ass'y for normal riding or so usually attach it to the rear attaching hole of the two located on top bracket.

This adjustment can be made on the model XL250 only.

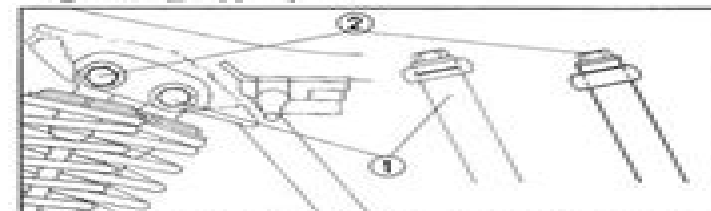


Fig. 2-48 ① Standard position ② High position

**REAR FORK****Key to Disassembly**

1. Remove rear fork pivot nut, pull out rear fork pivot nut and remove rear fork.

**Inspection**

1. Rear fork center collar-to-bush clearance.
2. Bend of rear fork swing arm.

**Key to Assembly**

1. Attach oil seal lip of dust seal cap as shown, and lip can be easily attached without fold.
2. Coat rear fork center collar with grease and install it to pivot bush.

On the models XL250K1 and XL350, the rear forks are not equipped with a grease fitting. When they are disassembled, apply a coat of grease to the outside of the center collars for reassembly.

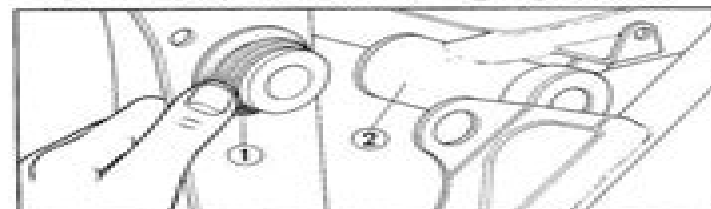


Fig. 2-49 ① Dust seal ② Rear fork

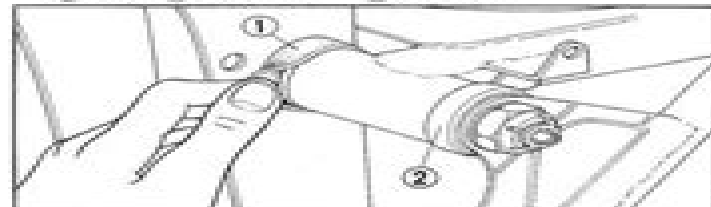


Fig. 2-50 ① Dust seal ② Rear fork

# Honda Xl 250 S Repair Manual

**Pete Shoemark**



## **Honda XL 250 S Repair Manual:**

*Honda XL 250-350 Trail Bikes Owners Workshop Manual* Jeff Clew, 1974-01-01 **WALNECK'S CLASSIC CYCLE TRADER, MARCH 1997** Causey Enterprises, LLC, **Honda XL/XR 250 & 500 Owners Workshop Manual** Pete Shoemark, 1981-01-01 *Chilton's Motorcycle Repair Manual*, 1976 **WALNECK'S CLASSIC CYCLE TRADER, JANUARY 1999** Dominion Enterprises, All Rights Reserved, Cycle World Magazine, 1976-01 **WALNECK'S CLASSIC CYCLE TRADER, JANUARY 1999** Causey Enterprises, LLC, Subject Guide to Books in Print, 1997 **WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 2006** Causey Enterprises, LLC, **Popular Mechanics**, 1977-04 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Honda XL/XR 250 and 500 Owners Workshop Manual John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index Australian National Bibliography, 1981 *Popular Mechanics*, 1977-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office, 1979 The Cumulative Book Index, 1990 A world list of books in the English language **Popular Science**, 1976-11 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Scientific and Technical Books and Serials in Print, 1989 Popular Mechanics, 1976-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics**, 1980-07 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Science**, 1977-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

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