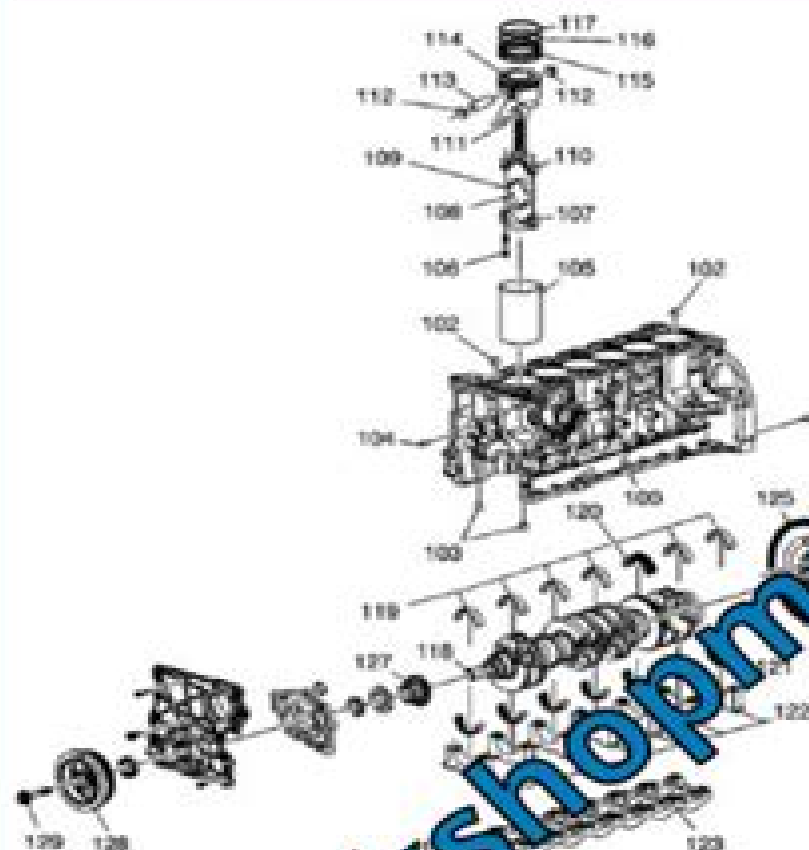
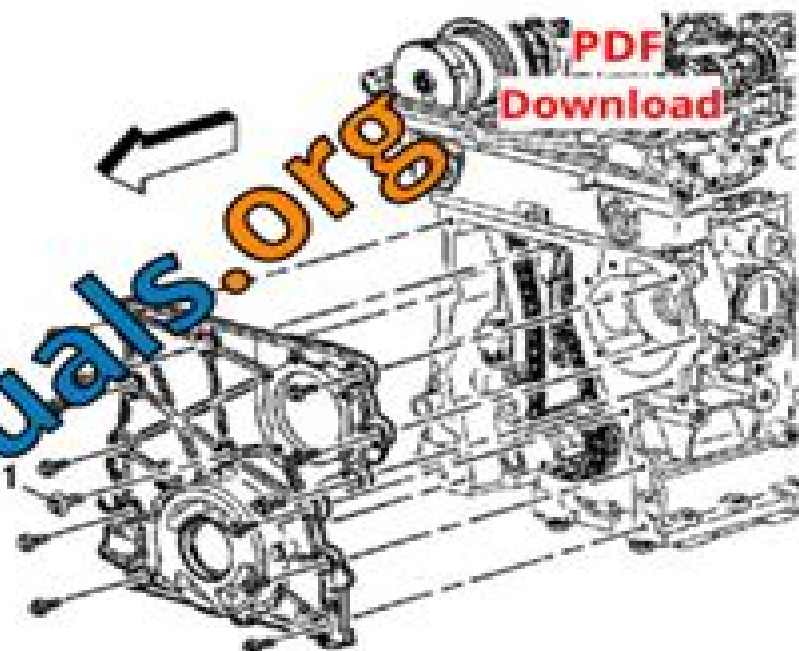


# GMC Envoy 2002-2009 Workshop Manual



**Fig. 19: Engine Block, Crankshaft & Pistons**  
Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
100	Engine Block
101	Transmission Locator Pin
102	Cylinder Head Locator Pin
103	Cylinder Head Locator Pin



**Fig. 166: View Of Engine Front Cover Bolts**  
Courtesy of GENERAL MOTORS CORP.

5. Install the front cover.

**NOTE:** Refer to Fastener Notice.

6. Install the front cover bolts, tightening the center bolt (1) last.

**Tighten:** Tighten the front cover bolts to 10 N·m (89 lb·in).

7. Remove the J 44219. See Special Tools.
8. Raise the vehicle. Refer to Lifting and Jacking the Vehicle.

# Gmc Envoy 2002 2007 Service Repair Manual

**RM Cervero**



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