

**SPECIFICATION****ENGINE**

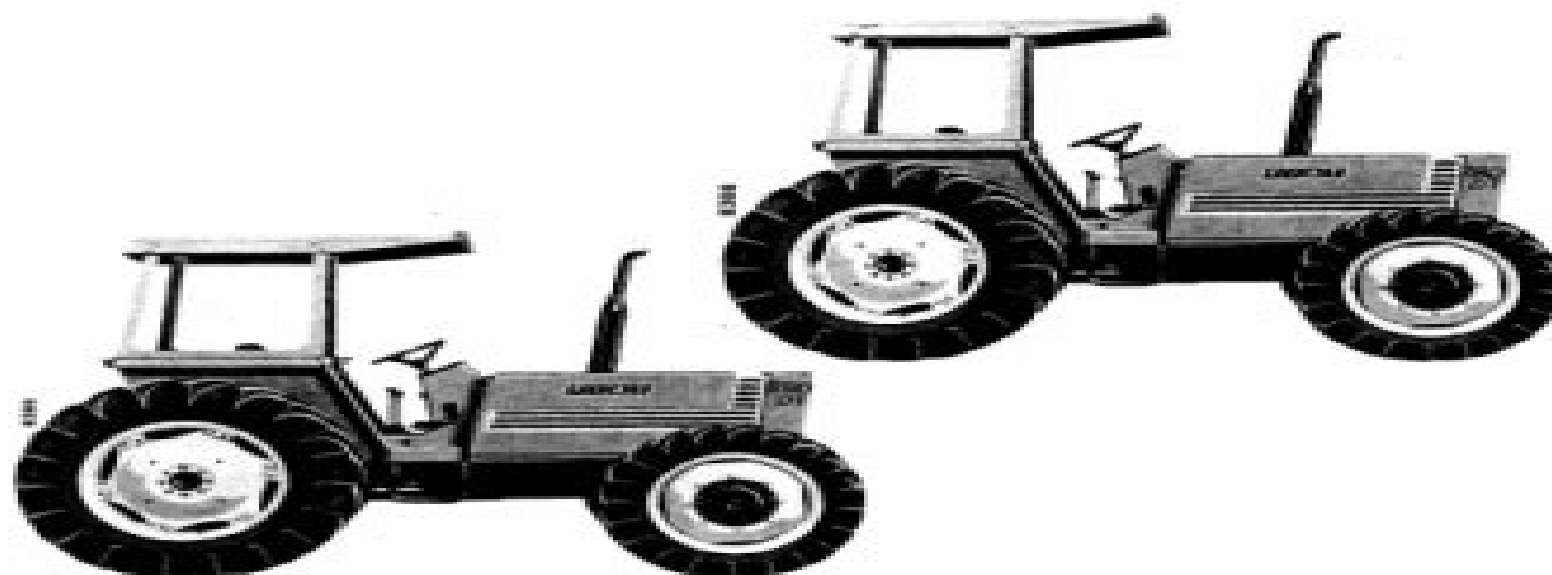
Type  
 Injection  
 Number of cylinders  
 Liners  
 Bore  
 Stroke  
 Displacement  
 Compression ratio  
 Max. horsepower, DGM/DEN, metric  
 Max. output speed | A.M.  
 | P.M.  
 Max. torque speed  
 Main bearings  
 Balancer  
 Sump

**Valve Gear**

Inlet | Opens: BTDC  
 | Closes: ABDC  
 Exhaust | Opens: BBDC  
 | Closes: ATDC

Valve clearance  
 — For timing check  
 — Normal  
 - Inlet  
 - Exhaust

| 180-190 DT                           |                  | 200-220 DT       |                  |
|--------------------------------------|------------------|------------------|------------------|
| 4-stroke diesel, naturally aspirated |                  |                  |                  |
| Direct<br>Four                       |                  |                  |                  |
| Dry                                  |                  | Wet              |                  |
| 103 mm (4.05 in)                     | 110 mm (4.33 in) | 110 mm (4.33 in) | 120 mm (4.75 in) |
| 110 mm (4.33 in)                     | 2000             | 4562             |                  |
| 25 (57.4 kW)                         |                  | 35 (54.7 kW)     |                  |
| —                                    |                  | 2300 rpm         |                  |
| 2500 rpm                             |                  | 2400 rpm         |                  |
| 17 to 1                              |                  |                  |                  |
| 1400 rpm                             |                  |                  |                  |
| Five                                 |                  | Five             |                  |
| Flyweight, engine sump<br>Iron       |                  |                  |                  |
| OH valves, push rod operated         |                  |                  |                  |
| 3"                                   |                  | 10"              |                  |
| 23"                                  |                  | 54"              |                  |
| 48" 30"                              |                  | 54"              |                  |
| 6"                                   |                  | 10"              |                  |
| .45 mm (.018 in)                     |                  | .25 mm (.010 in) |                  |
| .25 mm (.010 in)                     |                  | .25 mm (.010 in) |                  |
| .25 mm (.014 in)                     |                  | .30 mm (.012 in) |                  |



# Fiat 78dt Manual

**Peipei Pang**



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