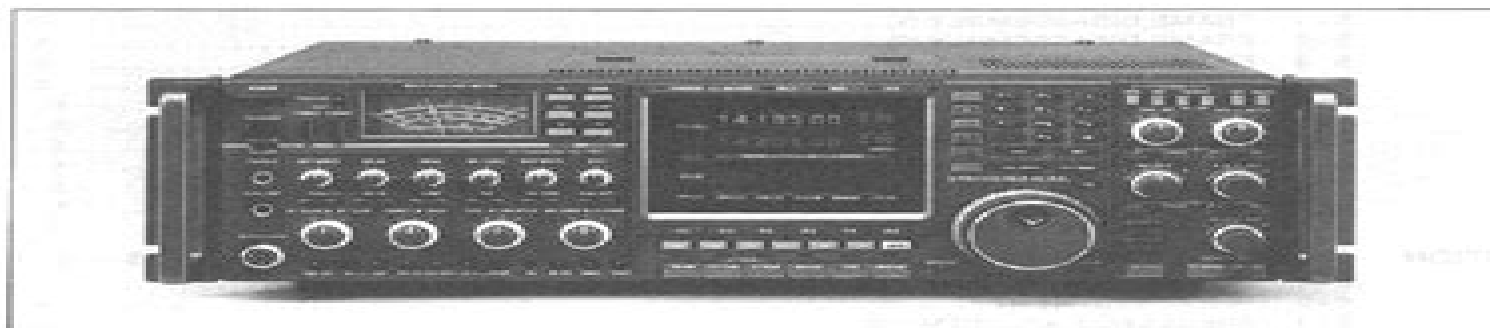


INTRODUCTION

This service manual describes the latest service information at the time of printing for the IC-781 HF ALL BAND TRANSCEIVER and covers the following versions:

VERSION	VERSION NUMBER
U.S.A.	#F02
Australia	#F03
Europe	#F04
France	#F05



ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. Component part number and name
2. Equipment model name and unit name
3. 10-digit order numbers for mechanical parts
4. Quantity required

<SAMPLE ORDER>

IC MC3357P	IC-781 MAIN UNIT	5 pieces
ICOM screw (B) 5	IC-781 Top cover 8810003710	10 pieces

DANGER

Use **ONLY** the specified AC voltage described on the AC power socket. Other voltages may cause the transceiver damage or personal injury.

DO NOT touch the PI UNIT and REG UNIT after the transceiver is connected to an AC outlet. An insulated tool must be used at all times.

DO NOT expose the transceiver to rain, snow or any liquids.

DO NOT apply an RF signal of more than 100 mW (20 dBm) to the antenna connector. This could damage the transceiver's front-end.

REPAIR NOTE

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from a power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 30 dB~40 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

Ic 781 Service Manual

Christian Drosten



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