

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
2. **HEAD STOCK:** It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
3. **TAILSTOCK:** It is the counter part of head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Mechanical Engg Basic Workshop Lab Manual

Sebastian Brünink



Mechanical Engg Basic Workshop Lab Manual:

Unveiling the Energy of Verbal Beauty: An Psychological Sojourn through **Mechanical Engg Basic Workshop Lab Manual**

In a global inundated with displays and the cacophony of fast transmission, the profound power and mental resonance of verbal art usually fade in to obscurity, eclipsed by the regular barrage of sound and distractions. Yet, nestled within the lyrical pages of **Mechanical Engg Basic Workshop Lab Manual**, a interesting work of fictional beauty that impulses with fresh thoughts, lies an remarkable trip waiting to be embarked upon. Composed by a virtuoso wordsmith, this mesmerizing opus courses visitors on a psychological odyssey, delicately revealing the latent possible and profound affect embedded within the intricate web of language. Within the heart-wrenching expanse with this evocative evaluation, we will embark upon an introspective exploration of the book is central styles, dissect their fascinating publishing model, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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