

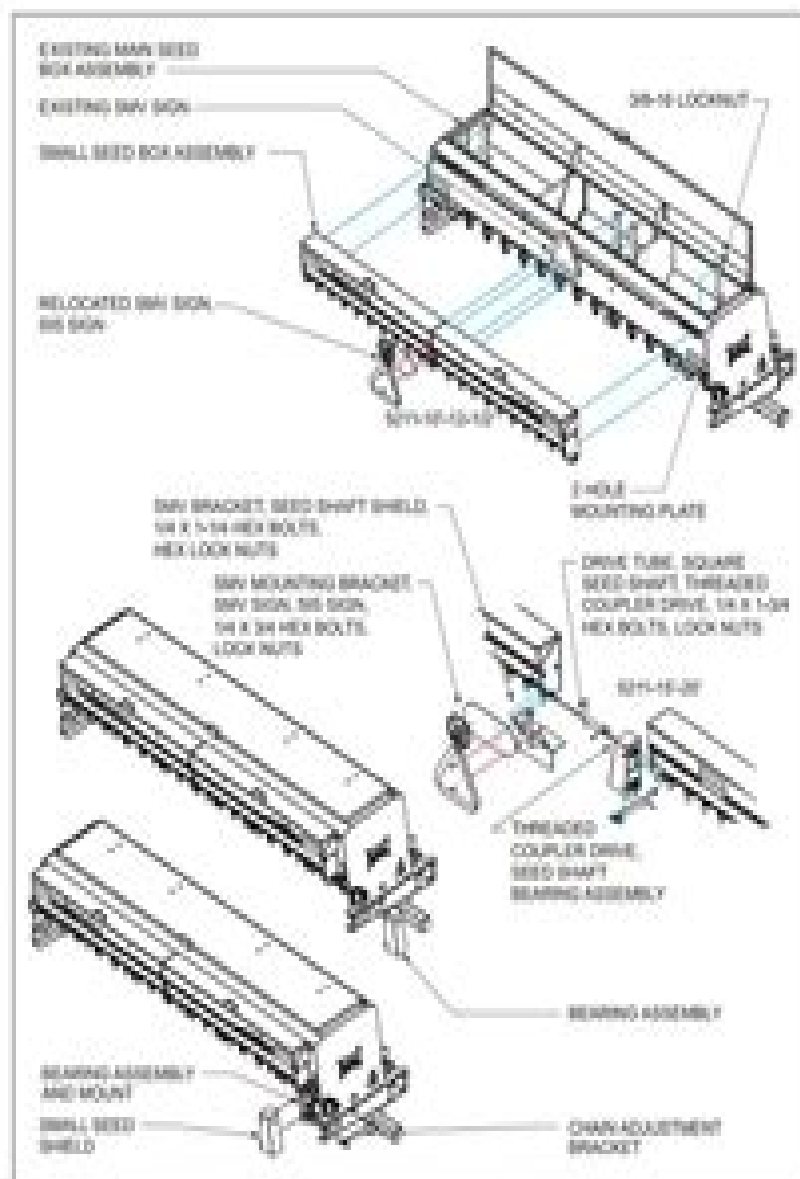


Figure 2-6: Small Seed Assembly Overview (10-12' Drill Shows)

8. Attach the front of the chain adjustment bracket to the seedbox bracket with the 1/2-13 x 1-1/4 hex head cap screw.
10. Attach the drilled rear hole of the chain adjustment bracket to the rear hole of the small seed bearing assembly with a 5/16-18 x 1-1/2 round head square neck screw, 1" OD spacer and two flange nut. See Figure 2-6.

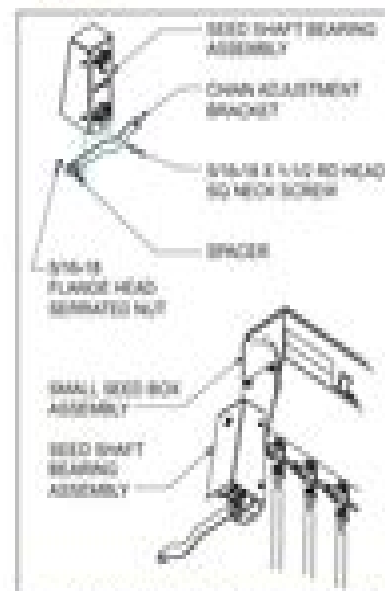


Figure 2-6: Attaching Chain Adjustment Bracket to Small Seed Bearing Assembly

11. Remove rear wallboard and right and left mounting brackets. Using existing screws, install new extended wallboard mounts to the rear of the drill frame. Reattach wallboard to new extended mounts.
12. Remove existing 1/8 hex drive shaft above the drill 7 x 7 frame tube. Install the grain seed bracket and bearing to the rear of the main drill 7 x 7 frame. See Figure 2-12 for proper placement. Remove the hex drive shaft, see placement dimensions.
13. Install the 24 tooth drive sprocket and locking on screws on the end of the hex drive shaft. See Figure 2-12 for proper placement.
14. Remove the rear safety shield from the seed shaft bearing assembly. Loosen the rear mounting screws, then lift up and remove the shield and screws.
15. Install the connecting link in the roller chain, and extend between the front 24 tooth drive sprocket and outer bearing on the seed shaft bearing assembly. Loosen the 5/16-18 flange head separated nut through the chain adjustment bracket. Pull the lower end of the seed shaft bearing assembly rearward to tighten the drive chain. Tighten the 5/16-18 flange head separated nut and the three hex lock nuts that attach the seed shaft bearing assembly to the mount on the end of the small seed box. Verify drive chain alignment, and adjust front 24 tooth sprocket if necessary.
16. Reinstall the safety shield over the seed shaft bearing assembly.
17. For 10' & 20' drills See Figure 2-6 - Screw the threaded coupler drive into the open end of the seed shaft bearing assembly. Slide the square end of the drive tube over the square seed shaft of the left small seed box. Connect the drive tube and threaded coupler drive with the 1" shaft coupler using 1/4-20 x 1-1/4 hex head cap screws and hex lock nuts.
18. Install the SAFY bracket and seed shaft shield, using 1/4 x 1-1/4 hex bolts and locknuts.
19. Install the main small seed tubes in the mounting holes in each drill spacer frame using 1/4-20 x 1 round head square neck screws and nuts. From the lower end of the small seed tube points rearward towards the press wheels. The seed tube has two sets of mounting holes. Initially slide the seed tube forward. The tube may be positioned farther back for shallower planting depth if desired.
20. Attach the seed tube assemblies to the small seed box and small seed tubes on the spacer.
21. Attach the SAFY sign and fill sign to the SAFY mounting bracket with 1/4-20 x 5/8 hex head cap screws and hex lock nuts. Using 1/4-20 x 1-1/4 hex head cap screws and hex lock nuts, attach the SAFY bracket to the seed box mounting bracket extending below the small seed boxes in the center of the machine.

NOTE

For 10' & 12-12' drills See Figure 2-6 - If the drill has the optional dry-fertilizer attachment, the grain seed bracket and bearing will not be used, go to step 15.

12. Remove existing 1/8 hex drive shaft above the drill 7 x 7 frame tube. Install the grain seed bracket and bearing to the rear of the main drill 7 x 7 frame. See Figure 2-12 for proper placement. Remove the hex drive shaft, see placement dimensions.
13. Install the 24 tooth drive sprocket and locking on screws on the end of the hex drive shaft. See Figure 2-12 for proper placement.

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