

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

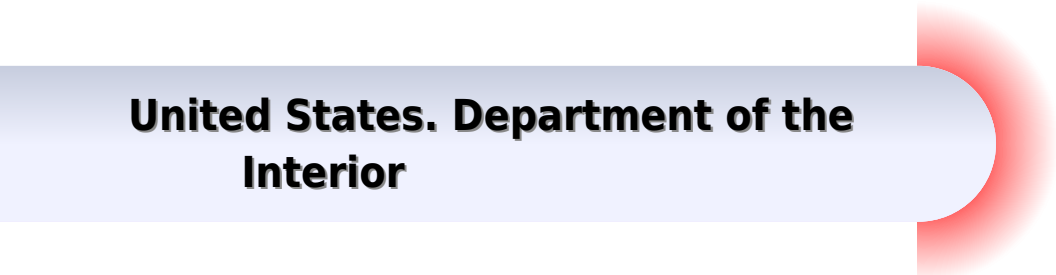
- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
2. **HEAD STOCK:** It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
3. **TAILSTOCK:** It is the counter part of head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Mechanical Engg Basic Workshop Lab Manual

**United States. Department of the
Interior**



Mechanical Engg Basic Workshop Lab Manual:

Enjoying the Song of Appearance: An Mental Symphony within **Mechanical Engg Basic Workshop Lab Manual**

In a world consumed by displays and the ceaseless chatter of instant interaction, the melodic splendor and emotional symphony developed by the published term frequently fade into the back ground, eclipsed by the constant noise and distractions that permeate our lives. However, set within the pages of **Mechanical Engg Basic Workshop Lab Manual** a wonderful literary treasure brimming with organic feelings, lies an immersive symphony waiting to be embraced. Constructed by an outstanding composer of language, this captivating masterpiece conducts readers on a mental trip, well unraveling the hidden songs and profound influence resonating within each carefully constructed phrase. Within the depths of this touching review, we can explore the book is central harmonies, analyze their enthralling writing type, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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