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B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2016

Seventh Semester

Mechanical Engineering

ME 2027/ME 701/GE 1452/10122 MEE 21 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulations 2008/2010)

(Common to PTME 2027 – Process Planning and Cost Estimation for B.E. (Part-Time)

Sixth Semester – Mechanical Engineering – Regulations 2009)

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Time : Three Hours

Maximum : 100 Marks

Answer ALL questions.

PART – A (10 × 2 = 20 Marks)

1. What are the objectives of method study ?
2. Define work measurement.
3. What do you understand by the term operating sequence ?
4. State the parameters considered for material selection.
5. List the various elements of cost.
6. What shall be the effect of overestimate ?
7. Mention any two functions of estimating.
8. What can be the sources of error in estimating ?
9. Differentiate between direct and indirect overheads ?
10. List the losses to be considered in estimating the gross weight of a forging component.

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Table of Contents Me2027 Question Paper

1. Understanding the eBook Me2027 Question Paper
 - The Rise of Digital Reading Me2027 Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Me2027 Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Me2027 Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Me2027 Question Paper
 - Personalized Recommendations
 - Me2027 Question Paper User Reviews and Ratings

- Me2027 Question Paper and Bestseller Lists
- 5. Accessing Me2027 Question Paper Free and Paid eBooks
 - Me2027 Question Paper Public Domain eBooks
 - Me2027 Question Paper eBook Subscription Services
 - Me2027 Question Paper Budget-Friendly Options
- 6. Navigating Me2027 Question Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Me2027 Question Paper Compatibility with Devices
 - Me2027 Question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Me2027 Question Paper
 - Highlighting and Note-Taking Me2027 Question Paper
 - Interactive Elements Me2027 Question Paper
- 8. Staying Engaged with Me2027 Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Me2027 Question Paper
- 9. Balancing eBooks and Physical Books Me2027 Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Me2027 Question Paper
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Me2027 Question Paper
 - Setting Reading Goals Me2027 Question Paper
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Me2027 Question Paper
 - Fact-Checking eBook Content of Me2027 Question Paper
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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web men were relegated to the waiting room left to pace a hole in the floor as they waited for their offspring to be born today

however there has been an enormous shift in tradition with 90 per cent of dads now taking a hands on approach in the birthing process