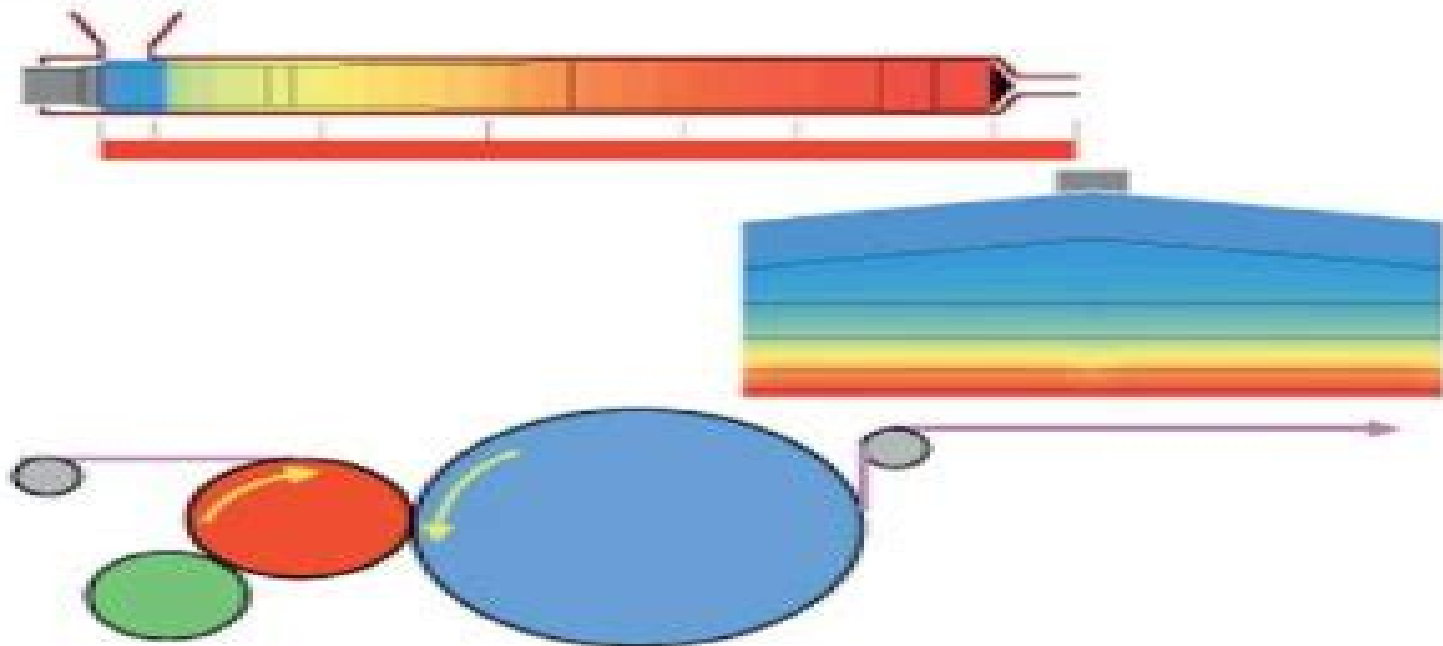


EXTRUSION COATING

A PROCESS MANUAL

B. H. GREGORY



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Rosina Ehmann



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Extrusion Coating B. H. Gregory, 2008-05-28 This comprehensive study of extrusion coating technology describes the process and applications in detail combining experimental data with computer modeling and the author's 30 years of experience. This methodology provides insight, clarity, and assistance in problem solving, process optimization, and new product development. The opportunities to exploit a wide range of polymers by the extrusion coater are discussed in detail. These include LDPE, HDPE, PP, ionomers, copolymers, and blends and speciality materials such as EVOH and PET. Everything you wanted to know about screw and die design for mono and coextrusion, chill roll design and winders, maximizing adhesion at high line speeds, time in air gap and melt relaxation, adhesion promotion, corona, flame, ozone treatment, and chemical primers, feedblock and dual manifold coextrusion compared, coextrusion control layer arrangement and eliminate interfacial instabilities, optimize melt stability and minimize neck in air gap, material selection, polyethylenes, copolymers, ionomers, metallocenes, polypropylene, etc. Substrates: pulp and paper, aluminium foil, plastic films, etc. Applications for extrusion coatings and laminates. Minimize odor and off taste and the scalping phenomenon in food packaging. Trouble shooting and many more insights. Target Audience: Engineers, marketers, technicians, and students involved with the extrusion coating process. Table of Contents: The Extrusion Coating Process, Equipment and Screw Design, Die Design, Stretching, Flows and Neck In, Adhesion, Coextrusion, Adhesion Promotion Methods, Polymers for Extrusion Coating includes copolymers, ionomers, PP blends, metallocene, PEs, Speciality Polymers, EVOH and PET, Improving organoleptic properties, Substrates and Films for the Extrusion Coater, Extrusion Coated Products and Applications.

The Science and Technology of Flexible Packaging Barry A. Morris, 2022-07-23 The Science and Technology of Flexible Packaging: Multilayer Films from Resin and Process to End Use, Second Edition, provides a comprehensive guide on plastic films in flexible packaging, covering scientific principles, materials, properties, processes, and end use considerations. Sections discuss the science of multilayer films in a concise and impactful way, presenting the fundamental understanding required to improve product design, material selection, and processes. In addition, the book includes information on why one material is favored over another and how film or coating affects material properties. Descriptions and analysis of key properties of packaging films are provided from engineering and scientific perspectives. With essential scientific insights, best practice techniques, environmental sustainability information, and key principles of structure design, this book provides information aids in material selection and processing, how to shorten development times, and deliver stronger products, and ways to enable engineers and scientists to deliver superior products with reduced development time and cost. Provides essential information on all aspects of multilayer films in flexible packaging, including processing, properties, materials, and end use. Bridges the gap between scientific principles and practical challenges. Includes explanations to assist practitioners in overcoming challenges. Enables the reader to address new challenges such as design for sustainability and eCommerce.

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Roll-to-Roll Manufacturing Jehuda Greener,Glen Pearson,Miko Cakmak,2018-03-27 A single volume resource featuring state of the art reviews of key elements of the roll to roll manufacturing processing methodology Roll to roll R2R manufacturing is an important manufacturing technology platform used extensively for mass producing a host of film type products in several traditional industries such as printing silver halide photography and paper Over the last two decades some of the methodologies and know how of R2R manufacturing have been extended and adapted in many new technology areas including microelectronics display photovoltaics and microfluidics This comprehensive book presents the state of the art unit operations of the R2R manufacturing technology providing a practical resource for scientists engineers and practitioners not familiar with the fundamentals of R2R technology Roll to Roll Manufacturing Process Elements and Recent Advances reviews new developments in areas such as flexible glass display and photovoltaics and covers a number of process innovations implemented recently to extend and improve the capabilities of traditional R2R lines It covers such topics as coating and solidification processes in line vacuum deposition drying web handling and winding polymer film substrates novel hybrid composite films flexible solar cells and more Additionally this book Examines key elements unit operations of the R2R technology and discusses how these elements are utilized and integrated to achieve desired process efficiencies in a host of applications Illustrates several established and novel application areas where R2R processing is utilized in current or future products Discusses process design methodology and key advantages of R2R manufacturing technology over batch or sheet to sheet operations Roll to Roll Manufacturing Process Elements and Recent Advances is an ideal book for undergraduate and graduate students in various science and engineering disciplines as well as for scientists engineers and technical and business leaders associated in any way with the development commercialization and manufacture of a variety of film products **Polyethylene Film Extrusion** B. H. Gregory,2009-12-15 A revised version of this book is now available

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Manufacturing Flexible Packaging Thomas Dunn,2014-09-04 Efficiently and profitably delivering quality flexible packaging to the marketplace requires designing and manufacturing products that are both fit to use and fit to make The engineering function in a flexible packaging enterprise must attend to these dual design challenges Flexible Packaging discusses the basic processes used to manufacture flexible packaging products including rotogravure printing flexographic printing adhesive lamination extrusion lamination coating and finishing slitting These processes are then related to the machines used to practice them emphasising the basics of machines control systems and options to minimize wasted time and materials between production jobs Raw materials are also considered including the three basic forms Rollstock paper foil plastic films Resin and Wets inks varnishes primers Guidance is provided on both material selection and on adding value through enhancement or modification of the materials physical features A measures section covers both primary material features such as tensile elongation modulus and elastic and plastic regions and secondary quality characteristics such as seal and bond strengths coefficient of friction oxygen barrier and moisture vapour barrier Helps engineers improve existing raw material selection and manufacturing processes for manufacturing functional flexible packaging materials Covers all aspects of delivering high value packaging to the customer from the raw materials to the methods of processing them the machines used to do it and the measures required to gauge the characteristics of the product Helps engineers to minimize waste and unproductive time in production

British Plastics ,1973 *Europlastics Monthly* ,1973 **The British National Bibliography** Arthur James Wells,2005 *Extrusion Coating Manual, Fifth Edition* Warren Durling,2017-08-20

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