

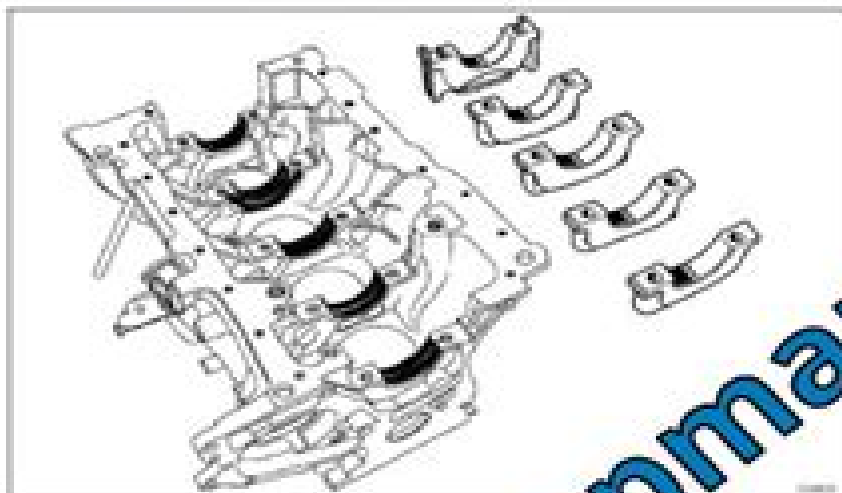
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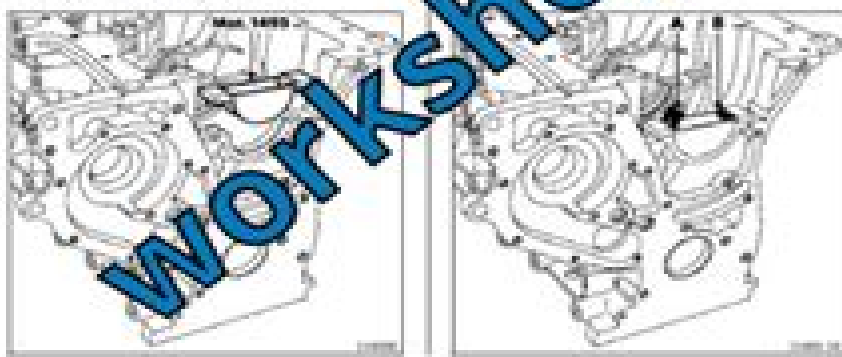
### Fitting direction

- on the cylinder block, fit ground bearing shells to all the bearings.
- on the bearing caps, fit non-ground bearing shells to all the bearing caps.



### Cylinder block

To read Max. 1400 to the cylinder block.



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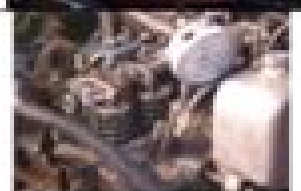
Remove the FIP mounting bracket.

Remove the FIP mounting bracket.

### For Gear Drive



Remove the front cover in the timing cover.



(To confirm the first cylinder TDC position remove the 1<sup>st</sup> cylinder injector, insert the MST and the dial gauge. Check by the dial if the piston is in TDC.)



Loosen & remove the FIP locking nut. And then the 4 mounting nuts on the flange and the bracket at the rear.

# Mahindra Scorpio Manual

**Lingsheng Yao**



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