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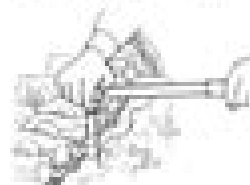
1. Clean all gasket surfaces of the cylinder block and the cylinder head.
2. Install a new cylinder head gasket onto the cylinder head assembly. Do not apply sealant to the gasket and do not reuse the old cylinder head gasket.
3. Install the cylinder head bolts. Starting at the center, tighten all cylinder head bolts in sequence as shown in illustration, using the Cylinder Head Bolt Wrench. Repeat the procedure, retightening all cylinder head bolt to the specified torque.

CYLINDER HEAD FLATNESS

Tightening torque

When cold : 80-70 Nm (600-700 kg.cm, 43-51 lb.ft)

When hot : 70-75 Nm (700-750 kg.cm, 51-54 lb.ft)



4. Move the timing belt tensioner pulley toward the tension pump and temporarily secure it.
5. Install the timing belt on the camshaft sprocket, making sure that the tension roller is tightened by turning the camshaft sprocket in reverse. Make sure all timing marks are in alignment.
6. Adjust the timing according to the "Timing Belt" section.

7. Install the rocker cover and tighten the bolts to the specified torque.

Tightening torque

Rocker cover bolt : 8-10 Nm (60-100 kg.cm, 5-7 lb.ft)

8. Install the timing belt cover.
9. Install the new intake manifold gasket and the intake manifold. Tighten the nuts and bolts to the specified torque.

Tightening torque

Manifold nuts and bolts (both intake and exhaust) :

15-20 Nm (150-200 kg.cm, 11-15 lb.ft)

10. Install the new exhaust manifold gasket and the exhaust manifold. Tighten the exhaust manifold attaching nuts to the specified torque.
11. Install the surge tank and tighten the nuts and bolts to the specified torque.

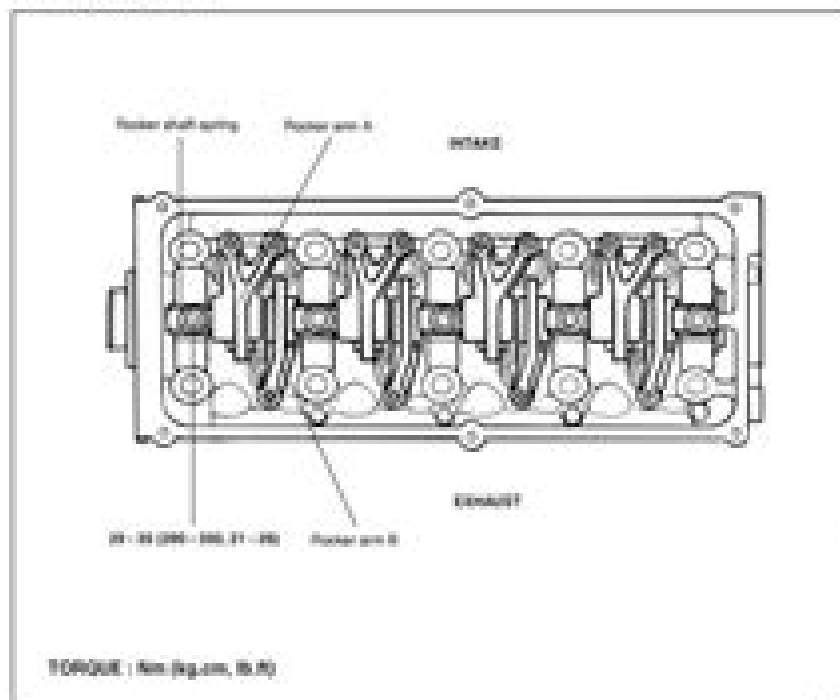
Tightening torque

Surge tank to inlet manifold nuts and bolts :

15-20 Nm (150-200 kg.cm, 11-15 lb.ft)

12. Install the ignition coil.
13. Install the air intake hose.
14. Connect the vacuum hose, fuel hose and coolant hose.
15. Install breather hose.

ROCKER ARM

COMPONENTS continueDISASSEMBLY continue

1. Remove the breather hose and PCV valve.
2. Remove the timing belt cover.
3. Remove the rocker cover.
4. Loosen the flange bolts and remove the rocker arm shaft, rocker arms and rocker arm shaft springs as an assembly.
5. Remove the bolts, the rocker arms and arm shaft springs from the rocker arm shaft.

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B Lingard



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Table of Contents Hyundai Atos Service Manual Booklet

1. Understanding the eBook Hyundai Atos Service Manual Booklet
 - The Rise of Digital Reading Hyundai Atos Service Manual Booklet
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyundai Atos Service Manual Booklet
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyundai Atos Service Manual Booklet
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyundai Atos Service Manual Booklet
 - Personalized Recommendations
 - Hyundai Atos Service Manual Booklet User Reviews and Ratings
 - Hyundai Atos Service Manual Booklet and Bestseller Lists
5. Accessing Hyundai Atos Service Manual Booklet Free and Paid eBooks
 - Hyundai Atos Service Manual Booklet Public Domain eBooks
 - Hyundai Atos Service Manual Booklet eBook Subscription Services
 - Hyundai Atos Service Manual Booklet Budget-Friendly Options

6. Navigating Hyundai Atos Service Manual Booklet eBook Formats
 - ePub, PDF, MOBI, and More
 - Hyundai Atos Service Manual Booklet Compatibility with Devices
 - Hyundai Atos Service Manual Booklet Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyundai Atos Service Manual Booklet
 - Highlighting and Note-Taking Hyundai Atos Service Manual Booklet
 - Interactive Elements Hyundai Atos Service Manual Booklet
8. Staying Engaged with Hyundai Atos Service Manual Booklet
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyundai Atos Service Manual Booklet
9. Balancing eBooks and Physical Books Hyundai Atos Service Manual Booklet
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyundai Atos Service Manual Booklet
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hyundai Atos Service Manual Booklet
 - Setting Reading Goals Hyundai Atos Service Manual Booklet
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hyundai Atos Service Manual Booklet
 - Fact-Checking eBook Content of Hyundai Atos Service Manual Booklet
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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