

9.25 Lubricate the tappets before refitting

23 Inspect the tappets and shims for obvious signs of wear or damage, and renew if necessary.

#### Refitting

24 Make sure that the top surfaces of the cylinder head, and in particular the camshaft bearings and the mating surfaces for the camshaft bearing caps, are completely clean.

25 Smear some clean engine oil onto the sides of the tappets, and offer each one into position in their original bores in the cylinder head, together with its respective shim (see illustration). Push them down until they contact the valves, then lubricate the top surface of each shim.

26 Lubricate the camehaft and cylinder head bearing journals with clean engine oil. If the

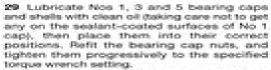


9.26 Refit the brake vacuum pump pushrod before refitting the camshaft

pushrod which operates the brake vacuum pump has been removed from the cylinder head (see illustration), refit it now - once the camshaft is in position, the pushrod cannot be refitted.

27 Carefully lower the camshaft into position in the cylinder head, making sure that the cam lobes for No 1 cylinder are pointing upwards. Also use the position of the locking tool slot at the end of the camshaft as a guide to correct alignment when refitting – the slot should be flush to the top surface of the cylinder head (the larger 'semi-circle' created by the offset slot should be uppermost).

28 Prior to refitting the No 1 camshaft bearing cap, the front halves of the flat sealing surface must be coated with a smear of suitable sealant, as shown (see illustration).



30 The outer edges of No 1 bearing cap must now be sealed to the cylinder head surface with a thin bead of suitable sealant.

31 Clean out the oil seal housing and the sealing surface of the camshaft by wiping it with a lint-free cloth. Remove any swarf or burns that may cause the seal to leak.

32 Apply a little oil to the new camshaft oil seal, and fit it over the end of the camshaft. Spe facing inwards. To avoid damaging the seal lipe, was a little tape over the end of the camshaft. Ford dealers have a special tool (No 303-199) for litting the seal, but if this is not available, a deep socket of suitable size can be used. It is important that the seal is fitted square to the shaft, and is fully sealed.

33 Refit the camshaft sprocket and timing belt as described in Section 7.

34 Check the valve clearances as described in Section 5.

35 Oil the bearing surfaces of Nos 2 and 4 bearing caps, then refit them and the oil baffle plate to the engine. Tighten the bearing capruts to the specified torque.

36 Refit the cylinder head cover as described in Section 4.

37 Further relitting is a reversal of removal.

## 10 Camshaft oil seal -



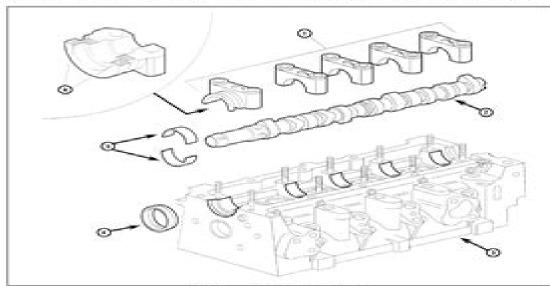
1 Remove the timing belt and camshaft sprocket as described in Section 7. Access to the seal is hampered by the presence of the timing belt backplate, but this can only be removed after taking off the injection pump sprocket; it should not prove necessary to remove the backplate in practice.

2 Remove the camshaft oil seal. The seal is quite deeply recessed – Ford dealers have a special seal extractor for this (bod No 303-293), in the absence of this tool, do not use any removal method which might damage the sealing surfaces, or a leak will result when the new seal is fitted (see Haynes Hint).



One of the best ways to remove an oil seal is to carefully drill or punch two holes through the seal.

opposite each other (taking care not to damage the surface behind the seal as this is done). Two self-tapping screws are then screwed into the holes; by pulling on the screw heads alternately with a pair of pilers, the seal can be extracted.



9.28 Camshaft refitting details

- 4 Camshaft oil seal
- 5 Bearing shells

A Sealant application areas on No 1 bearing cap

Bearing caps (1 to 5) Camshaft

Cylingler head

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