

9 Event Recognition and Fault Rectification

Inform KAESER service if the event cannot be rectified by the action suggested.

Do not attempt rectifications other than those given in this manual.

The measures valid for your machine are dependant on the individual equipment.

There are three types of event:

Description	Indicated by	see chapter
An event that triggers an alarm (with automatic shut-down)	Blinking red LED	9.1
An event that triggers a warning (no shut-down)	Blinking yellow LED	9.2
Miscellaneous events (faults)	No indication	9.3

9.1 Alarms (machine shut-down, red LED blinking)

Message	Possible cause	Action
access doors	Door opened during machine operation.	Close the door(s).
ADT	Maximum a/rend discharge temperature exceeded.	Clean cooler. Machine positioned with cooling air outlet too near a wall. Check cooling oil level. Maintain permitted room temperature. Check the cooling oil level. Replace oil filter.
ADT dT/dt	Maximum a/rend discharge temperature rise rate exceeded.	Clean cooler. Machine positioned with cooling air outlet too near a wall. Check cooling oil level. Maintain permitted room temperature. Check the cooling oil level. Replace oil filter.
a/rend rotation	The motor is turning in the wrong direction.	Changeover phase lines L1 and L2.
AI 1 open cct.	Connection is broken between the system pressure transducer and analog input 1. Short circuit to earth.	Check line and connection.
AI 2 open cct.	Connection is broken between the internal pressure transducer and analog input 2. Short circuit to earth.	Check line and connection.

Manual Kaser Bs

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