

CAMIÕES «MACK»

Mod. MB - 609 — Motor Diesel END 711

Publicamos mais um estudo de camião «Mack», a consagrada marca de veículos pesados representada no nosso País pela firma Kröner — Construtores de Camiões, Lda.

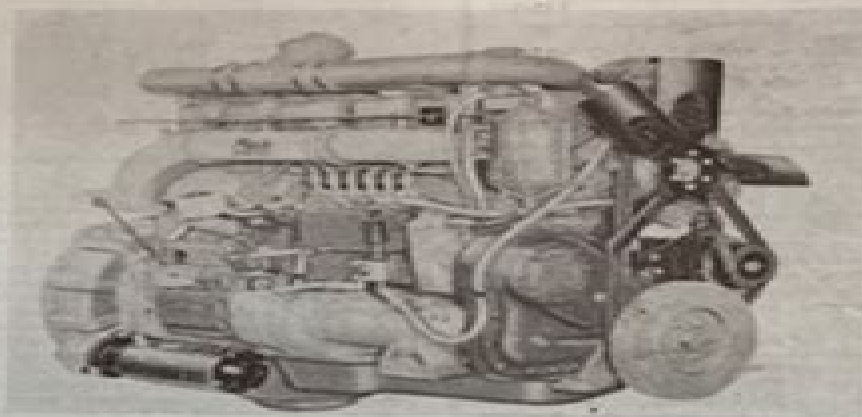
Os modelos hoje tratados são equipados com os motores diesel tipo END 711, da famosa série «Thermodyne», que se distingue pela economia de consumo e grande resistência, graças ao avançado sistema de construção em que se destaca a câmara de combustão de comprovada eficiência.

Os modelos MB-609 são fornecidos em vários tipos de chassis para pesos brutos de 13,5 a 24 ton., e com comprimentos entre os eixos de 4,42 a 7,49 metros.

MOTOR

O motor Mack Thermodyne Diesel END-711, que equipa os camiões Mack da série MB-609, é um motor de quatro tempos e elevada regima, do tipo de câmara aberta. Os seis cilindros são fundidos em bloco no bloco, com câmaras do tipo seco, subalinhadas.

O veio de accionamento auxiliar é forjado em molde, com dois apoios, e accio-



Motor «Mack» END 711, que equipa os camiões modelo MB-609

nado por correntes. O carrete de accionamento do conta-rotações faz parte integrante deste veio, e os da bomba de óleo e do compressor estão-lhe subalinhados. A folga longitudinal é de 0,008 a 0,014", sendo afimada numa bolta de encosto na tampa da distribuição. Para desmontar ou montar a árvore de excêntricos, rodar a cambota até que as manivelas da distribuição estejam viradas para a parte superior do motor, e alinhadas com a aba vertical existente no cárter superior. Se a árvore de excêntricos não for alinhada deste modo, os contrapesos da cambota interferirão com ela.

As bielas são de secção em I, em aço cromo-níquel. O sentido de montagem das bielas é determinado pela palavra «FRONT» gravada na aba da biela, e que deve ficar virada para a parte dianteira do motor.

A cambota é forjada em molde, de aço carbono médio, com contrapesos integrais.

O bloco de cilindros é em liga de cromo-níquel, com câmaras secas. A cabeça dos cilindros é de liga cromo-níquel,

fundida em três peças. É fixa, por um total de 24 porcas. Examinar as metras da perna e aplicar-lhe óleo de motor antes de instalar a proveta dos dedos. Depois apertar a proveta de 150 lb/pés, progressivamente e pela sequência indicada numa gravura anexa. Durante o aperto das porcas da cabeça do motor, deve-se aliviar os colectores de admissão e de escape de água e de ar.

As câmaras dos cilindros são do tipo seco, de liga de ferro especial, marca Rockford C43-53. A protuberância das câmaras num mesmo motor não deve apresentar uma diferença, para mais ou para menos, superior a 0,001 polg. As câmaras dispõem-se com sobremedidas de 0,002, 0,004, 0,006, 0,012 e 0,020".

Os carretes da distribuição são de aço manganeza, endurecido. A folga entre os dentes é de 0,002 a 0,004".

Os carretes devem ser instalados em três esgãos: Primeiro, juntar os dois pontos no carrete da árvore de excêntricos com o ponto no carrete da cambota; segundo, juntar o ponto no carrete auxiliar da bomba de injeção com os

CARACTERÍSTICAS GERAIS DO MOTOR

Marca	Mack
Modelo	End 711
Número de cilindros	6
Diâmetro e curso	3,5 x 4"
Potência A. R. A.	68
Potência no eixo: 231 CV a 2200 r.p.m.	
Cilindrada	397 polg.
Relação de compressão	15,5
Rotação máxima: 2400 lb/pés a 2200 r.p.m.	
Ordem de injeção	1-5-2-4-3-6
Pressão da água de lubrificação:	
— Baixa	28 a 30 lb.
— Média	32 a 35 lb.
Velocidade regulada:	
— Carga máxima	2200 r.p.m.
— Sem carga	2300/2350 r.p.m.
Consumo de lubrificante:	
— Proba de partida P.M.A.	28"
Velocidade de partida	2200-2350 r.p.m.
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