

MANUAL CYLINDRICAL GRINDING MACHINE



CYLINDRICAL GRINDING MACHINE

GENERAL

SPECIFICATIONS

MODEL

PMT/340/130/M

Maximum grinding Length

mm

300

Height of centre

mm

130

Max. distance between centers

mm

340

TABLE

Max. Swivel of Table

deg

+ 6

Table Traverse

Manually by high precision rack & pinion.

Guide ways coating

Tungite -B slide way coated on both moveable slides to prevent stick slip motion.

GRINDING WHEEL

Diameter

mm

350

Width

mm

25

Bore

mm

127

Wheel Speed

mm

1900 - 2100

GRINDING WHEEL HEAD

Grinding Wheel
Head Bearings

Wheel head Spindle made of alloy steel, specially heat treated, case carburizing, ground, lapped and cartridge type spindle, grease lubricated fitted with high precision imported P4 grade matched pair angular contact bearings of 1 pair in front and 1 pair at rear, which give very high accuracy and excellent surface finish to the work piece.

Maintanance Manual Cylindrical Grinding Machine

Huangqi Zhang



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Table of Contents Maintanance Manual Cylindrical Grinding Machine

1. Understanding the eBook Maintanance Manual Cylindrical Grinding Machine
 - The Rise of Digital Reading Maintanance Manual Cylindrical Grinding Machine
 - Advantages of eBooks Over Traditional Books
2. Identifying Maintanance Manual Cylindrical Grinding Machine
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Maintanance Manual Cylindrical Grinding Machine
 - User-Friendly Interface
4. Exploring eBook Recommendations from Maintanance Manual Cylindrical Grinding Machine
 - Personalized Recommendations
 - Maintanance Manual Cylindrical Grinding Machine User Reviews and Ratings
 - Maintanance Manual Cylindrical Grinding Machine and Bestseller Lists
5. Accessing Maintanance Manual Cylindrical Grinding Machine Free and Paid eBooks
 - Maintanance Manual Cylindrical Grinding Machine Public Domain eBooks
 - Maintanance Manual Cylindrical Grinding Machine eBook Subscription Services
 - Maintanance Manual Cylindrical Grinding Machine Budget-Friendly Options

6. Navigating Maintanance Manual Cylindrical Grinding Machine eBook Formats
 - ePub, PDF, MOBI, and More
 - Maintanance Manual Cylindrical Grinding Machine Compatibility with Devices
 - Maintanance Manual Cylindrical Grinding Machine Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Maintanance Manual Cylindrical Grinding Machine
 - Highlighting and Note-Taking Maintanance Manual Cylindrical Grinding Machine
 - Interactive Elements Maintanance Manual Cylindrical Grinding Machine
8. Staying Engaged with Maintanance Manual Cylindrical Grinding Machine
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Maintanance Manual Cylindrical Grinding Machine
9. Balancing eBooks and Physical Books Maintanance Manual Cylindrical Grinding Machine
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Maintanance Manual Cylindrical Grinding Machine
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Maintanance Manual Cylindrical Grinding Machine
 - Setting Reading Goals Maintanance Manual Cylindrical Grinding Machine
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Maintanance Manual Cylindrical Grinding Machine
 - Fact-Checking eBook Content of Maintanance Manual Cylindrical Grinding Machine
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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