

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

Fitting And Machinery Nquestion Papers

CO Houle



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Engineering ,1916 **Standing Orders of the Army Ordnance Corps** Great Britain. War Office,1912 **TERM II QUESTION BANK** Bhavesh Mishra,2022-03-04 Feeling immense pleasure in presenting our first book on Social Science Term II Question Bank The book includes all types of objective type questions as prescribed by CBSE It also includes notes of all the chapters assigned for Term I in a language easy to understand and learn We have tried to cover all topics through an exhaustive exercise to give a thorough revision and practice We have tried our best to include all important questions based on maps as well We are hopeful that the book is appreciated and is useful for the students in improving their scores

Nursing Model Question - Paper Part 4 - 2021 AKASH TIWARI (AT), Books prepared as per NORCET AIIMS RRB ESIC DSSSB JIPMER PGIMER GMERS COH GUJARAT etc 2999 Practice MCQs with without Rationals FAQs IMP Topics are Covered Highly Successful Team Chosen Contents Also Available in English Gujarati Hindi *Paper Machines* Markus Krajewski,2011-08-19 Why the card catalog a paper machine with rearrangeable elements can be regarded as a precursor of the computer Today on almost every desk in every office sits a computer Eighty years ago desktops were equipped with a nonelectronic data processing machine a card file In Paper Machines Markus Krajewski traces the evolution of this proto computer of rearrangeable parts file cards that became ubiquitous in offices between the world wars The story begins with

Konrad Gessner a sixteenth century Swiss polymath who described a new method of processing data to cut up a sheet of handwritten notes into slips of paper with one fact or topic per slip and arrange as desired In the late eighteenth century the card catalog became the librarian s answer to the threat of information overload Then at the turn of the twentieth century business adopted the technology of the card catalog as a bookkeeping tool Krajewski explores this conceptual development and casts the card file as a universal paper machine that accomplishes the basic operations of Turing s universal discrete machine storing processing and transferring data In telling his story Krajewski takes the reader on a number of illuminating detours telling us for example that the card catalog and the numbered street address emerged at the same time in the same city Vienna and that Harvard University s home grown cataloging system grew out of a librarian s laziness and that Melvil Dewey originator of the Dewey Decimal System helped bring about the technology transfer of card files to business

Nursing Model Question Paper (Part 6) - 2024 Akash Tiwari,2024-01-03 **Hydraulic Machines: Fluid**

Machinery R. K. Singal,Mridual Singal,2013-12-30 Hydraulic Machines Fluid Machinery has been designed as a textbook for engineering students specializing in mechanical civil electrical hydraulics chemical and power engineering The highlights of the book are simple language supported by analytical and graphical illustrations A large number of theory questions and numerical problems with solution hints have been annexed at the end of every chapter A large number of objective questions have been included to help the students opting for competitive examinations Five case studies based on research have been included which can be advantageously used by practising engineers pursuing research design and consultancy careers Complete design of hydraulic machines has been demonstrated with the help of suitable examples The book has been divided into six parts containing 13 chapters *Nursing Model Question Paper 2023 (Part 12)* Akash Tiwari,2023-03-18 Paper Trade Journal ,1911

CBSE Class 12 - Geography Question Bank Mocktime Publication,101-01-01 CBSE 12 Question Bank Geography **CBSE Class 10 Term 2 Chapterwise Question Bank Social Science by Career Point, Kota** Career Point Kota,2022-01-18 Strictly as per the Term II syllabus for Board 2022 Exams March April Includes Questions of the both Objective Subjective Types Questions Objective Questions based on new typologies introduced by the board Stand Alone MCQs MCQs based on Assertion Reason Case based MCQs Subjective Questions includes Short Long Answer Types Questions Include Questions from CBSE official Question Bank released in April 2021 Chapter wise Tests 2 Full Syllabus Practice Papers *Oswaal CBSE Question Bank Class 10 Social Science, Chapterwise and Topicwise Solved Papers For Board Exams 2025* Oswaal Editorial Board,2024-02-03 Description of the product 100% Updated Syllabus Fully Solved Board Papers We ve got you covered with the latest and 100% updated curriculum Timed Revision with Topic wise Revision Notes Smart Mind Maps Mnemonics to Study smart not hard Extensive Practice with 2000 Questions Board Marking Scheme Answers Yep you read that right 2000 chances to become a champ Concept Clarity with 500 Concepts 50 Concept Videos to learn the cool way with videos and mind blowing concepts NEP 2020 Compliance with Competency Based Questions because

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Question Bank - AGK Electrics Faraz Sheikh ,2022-03-01 This is an ATPL theoretical question bank for the topic AIRCRAFT GENERAL KNOWLEDGE ELECTRICS It comes with 400 questions for the student pilot to practice with Our entire ATPL question bank booklets equate to over 4600 questions for your ATPL exams All questions are marked with the answers so the student can refer directly to the answers The book is not to be used for real reference or operation and is created for training purposes only Our ATPL question bank booklets include the following topics AGK Electrics AGK Engines AGK Instruments AGK Systems Air Law Communications Flight Planning General Navigation Human Performance Meteorology Operations Principles of Flight Radio Navigation Student Pilots are required to undertake all these theoretical exams for the Air Transport Pilots License ATPL prior to fully qualifying as ready First Officers to join the Airline industry These exams are also pre requisite for pilots before they complete their Commercial Pilots License CPL and Instrument Rating IR *Oswaal CBSE Class 10 Social Science Question Bank (2024 Exam)* Oswaal Editorial Board,2023-05-23 Description of the product Strictly as per the latest CBSE Board Syllabus released on 31st March 2023 CBSE Cir No Acad 39 2023 100% Updated with Latest Syllabus Mnemonics Final Boost with 50 concept videos NEP Compliance with Competency Based Questions Art Integration Xam idea Social Science Book Class 10 | CBSE Board | Chapterwise Question Bank | 2022-23 Exam Xamidea Editorial Board, 1 These books are modelled on the updated syllabus and guidelines as per the CBSE Board 2 All chapters consist of Important Terms and Events History 3 The chapters include a variety of questions Multiple Choice Correct and Rewrite Statements Sequencing Questions Assertion Reason Competency based Questions Pictorial Questions and Source based and Case based Questions all with answers 4 It also consists of NCERT Questions Very Short Answer Questions and Short Answer Questions Long Answer Questions all with complete solutions 5 It is supplemented with maps and sample project works based on CBSE topics

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