

### Re-fitting the Stator Assembly

- Re-fit the stator and the flywheel components in the reverse order to which they were removed, tightening the screw fasteners to the specified tightening torque.
- Make sure the cable is in the position shown in the diagram.

**N.B.** The Pick-Up cable should be routed between the top screw fastener and the locating pin, as shown in the close-up diagram.

### Montaje grupo estator

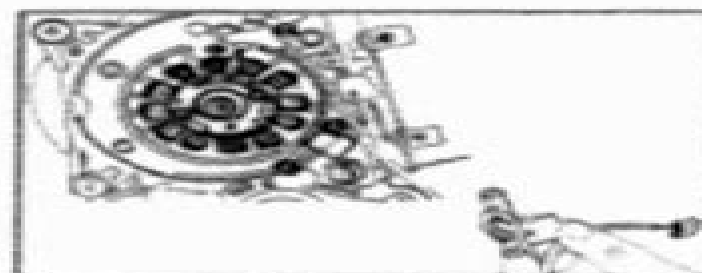
- Volver a montar el estator y el volante actuando en sentido inverso al desmontaje, apretando las tuercas al par prescrito.
- Colocar el cableado como se indica en la figura.

**N.B.:** El cable Pick-Up se debe colocar entre el tornillo superior y la clavija de referencia como muestra el detalle.

### Montagem do grupo do estator

- Montar outra vez o estator e o volante, repetindo as operações de montagem na ordem de sequência inversa, e apertando os pontos de fixação com o binário de aperto prescrito.
- Montar os cabos de acordo com o indicado na figura.

**AVISO:** O cabo do Pick-Up deve ser colocado entre o parafuso superior e o pino de referência, conforme mostrado no detalhe.



### Re-fitting the Flywheel

- Place the flywheel on the crankshaft, taking care to locate the Woodruff key correctly.
- Tighten the flywheel nut to the specified tightening torque.

Tightening torque: 38,3 + 42,7 Ft lbs (52 + 58 N-m)

### Montaje volante

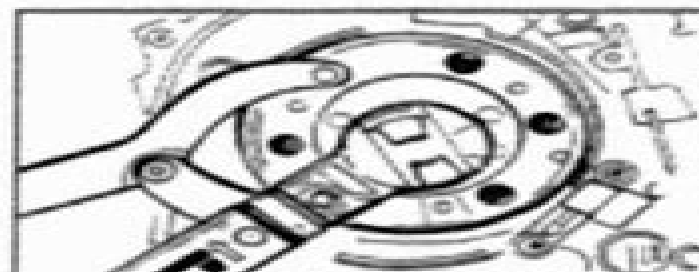
- Montar el volante prestando atención a la correcta introducción de la chaveta.
- Bloquear la tuerca volante al par prescrito.

Par de apriete: 38,3 + 42,7 Ft lbs (52 + 58 N-m)

### Montagem do volante

- Montar o volante tendo o cuidado de certificar-se de que a chaveta esteja colocada correctamente.
- Apertar a porca do volante com o binário de aperto prescrito.

Binário de aperto: 38,3 + 42,7 Ft lbs (52 + 58 N-m)



# Et4 Parts Manual

**Michael Hoelscher**



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