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web abstract equations are derived for the normal roll pressure specific roll load and torque in hot rolling mills using the condition for plastic deformation in rolling derived by orowan together with von kármán s equation of equilibrium although applying strictly to the rolling of ideal plastic rigid materials these equations may be

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web feb 9 2017 cold rolling mill manoj sao gulab chand sahu abhishek kumar jain d see table 1 while in case of continuous stands a dynamic load can be calculated from roll tension strength at failure calculated from high temperature strength σ motors electric motors can apply pure torque to the foundation only the dynamic load will normally range

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web e angular acceleration or deceleration of the motor in rolling s 40 60 rpm sec j moment of inertia of rotating parts referred to motor shaft g mass of rotating parts unit d diameter of gyration g acceleration due to gravity i e 9 81 m sec² s angular acceleration for electric motor of rolling mill the value varies from