



# Manual And Cnc Combination Lathe

**Seung Hong,Junwon Seo,Kihoon Moon**

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web the materials are steel checker plate aluminum checker plate we can also bar floor plate and flat floor plate aluminum floor plate with drilled holes thickness 4 0 mm aluminum floor plates alloy rolled elliptical shape with thickness 6 4 mm plate



floor diamond size 3 mm 1200 mm 2400 mm thick 2 8 mm wg 6 12 lbs feet mat l cs a 36

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unit weight of steel kn sqm 78 5 live load consideration kn sqm p1 5 yeild stress of plate n sqmm fy 215 young modulus of  
steel kn sqm e 193000 load calculations weight of plate kn sqm p2 1 57

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resistance as well as self draining surface download smartpls 4 processional lifetime activation 110 00

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web deflection allowable load in values shown are for simple spans elastic modulus 12 000 000 psi yield strength 18 000 psi  
safety factor 2 25 values shown are for simple spans elastic modulus 28 000 000 psi yield strength 30 000 psi safety factor 2  
25 values shown are for simple spans elastic modulus 29 000 000 psi yield

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thickness 4 mm and size 3200 mm 1524 mm checker plate thickness 7 mm width 1500 mm and total quantity 3000 m 2

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web apr 19 2007 existing 1 4 thick steel checker plate floor is under scrutiny i m having difficulty finding a method to  
determine the maximum allowable concentrated load a typical plate is rectangular and simply supported on four

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web safe load table specifically for platforms and other large floor areas mild steel to bs 4360 grade 43a for floor plates  
supported and securely bolted down on all four sides tabulated loads are calculated to a maximum stress of 165n mm2 1

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per foot of width 7 16 x 12 s 3 ft 0 3828 i 4 ft 0 0837 49 1 2 x 12 s 3 ft 0 5000 i 4 ft 0 1250 54 5 8 x

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web may 8 2011 the data i have shows the wheel load over an area 11 inch by 11 inch for a 5t capacity but you should see if  
you can get the loads and area from the manufacturer as far as software i would just do it by hand

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web sep 7 2010 6 sep 10 16 13 i am designing a checkered plate which is subjected to traffic the plate is 8 mm thick and the span is 2m in order to withstand the design load i try to provide a stiffener but unfortunately it fails due limited depth of stiffener of 25mm i try also to make the distances of the stiffener as close as possible but it still fail