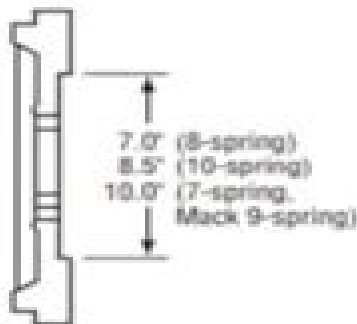


1 Measure the flywheel bore. Use the Eaton Fuller Clutch Selector Guide (CLSL-1310) to verify that the damper will fit into the flywheel bore.



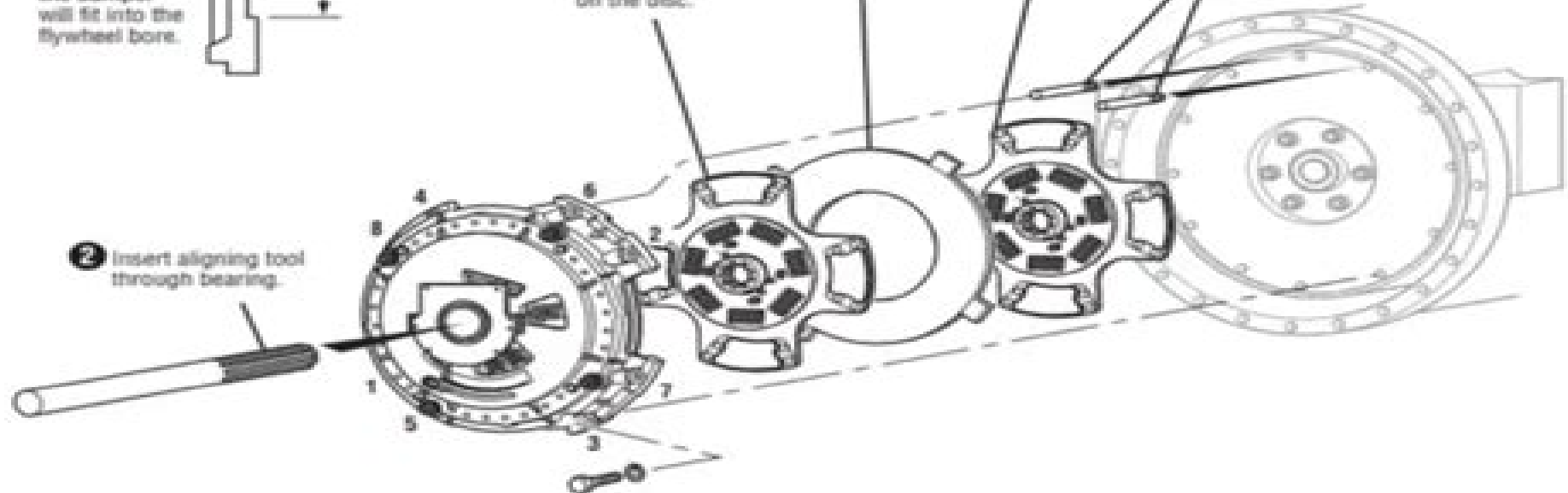
3 Install disc onto aligning tool. Follow the orientation instructions on the disc.

4 Install intermediate plate into slots on the clutch cover. Flywheel Side must face the

5 Install second disc onto aligning tool. Follow the orientation instructions on the disc.

6 Install two 7/8" x 14 UNC x 5" studs into upper mounting holes. Install assembled clutch.

2 Insert aligning tool through bearing.

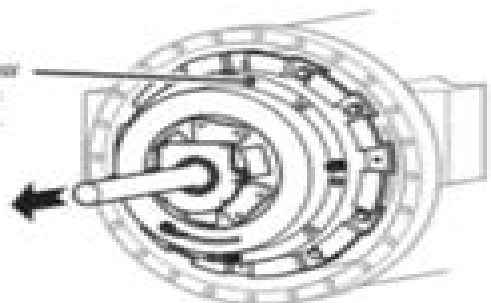


7 Install lock washers and mounting bolts (7/16" x 14 UNC x 2 1/4" grade 5) finger tight. Replace studs with lockwashers and bolts.

8 Progressively tighten mounting bolts in a crisscross pattern starting with a lower bolt. Torque to 40-50 lbs. ft. (54-68 N·m).

9 Remove four yellow shipping bolts in a crisscross pattern.

10 Remove the aligning tool.



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1. Understanding the eBook How To Adjust A Manual Transmission Clutch
 - The Rise of Digital Reading How To Adjust A Manual Transmission Clutch
 - Advantages of eBooks Over Traditional Books
2. Identifying How To Adjust A Manual Transmission Clutch
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an How To Adjust A Manual Transmission Clutch
 - User-Friendly Interface
4. Exploring eBook Recommendations from How To Adjust A Manual Transmission Clutch
 - Personalized Recommendations
 - How To Adjust A Manual Transmission Clutch User Reviews and Ratings
 - How To Adjust A Manual Transmission Clutch and Bestseller Lists
5. Accessing How To Adjust A Manual Transmission Clutch Free and Paid eBooks
 - How To Adjust A Manual Transmission Clutch Public Domain eBooks

- How To Adjust A Manual Transmission Clutch eBook Subscription Services
- How To Adjust A Manual Transmission Clutch Budget-Friendly Options
- 6. Navigating How To Adjust A Manual Transmission Clutch eBook Formats
 - ePub, PDF, MOBI, and More
 - How To Adjust A Manual Transmission Clutch Compatibility with Devices
 - How To Adjust A Manual Transmission Clutch Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of How To Adjust A Manual Transmission Clutch
 - Highlighting and Note-Taking How To Adjust A Manual Transmission Clutch
 - Interactive Elements How To Adjust A Manual Transmission Clutch
- 8. Staying Engaged with How To Adjust A Manual Transmission Clutch
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers How To Adjust A Manual Transmission Clutch
- 9. Balancing eBooks and Physical Books How To Adjust A Manual Transmission Clutch
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection How To Adjust A Manual Transmission Clutch
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine How To Adjust A Manual Transmission Clutch
 - Setting Reading Goals How To Adjust A Manual Transmission Clutch
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of How To Adjust A Manual Transmission Clutch
 - Fact-Checking eBook Content of How To Adjust A Manual Transmission Clutch
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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