

# Mini Moke 1964-1993 Workshop Manual

(14) Carry out items (13) and (15).

## Section AA.2

### ENGINE AND TRANSMISSION

#### Removal

- (1) Disconnect the battery earth cable and remove the battery.
- (2) Raise the front of the car until the wheels are free to rotate and remove the drive shaft flange securing bolts.
- (3) Remove the wheel protection cover (if fitted) or pull back the rubber sleeve and disconnect the gear selector cable by removing the clunk pin. Slacken the yoke clamp nut and remove the yoke, nut, and rubber ferrule and sleeve. Remove the cable from adjusting nut from the master cable and pull the cable clear of the transmission.
- (4) Remove the exhaust bracket from the final drive cover. The larger nut is secured by a locking tab (see Fig. AA.3).



Fig. AA.3

Use the indicated front lifting eye of the attachment to give an angled lift when removing and refitting the power unit.



The adaptor (1), adaptor (2) with the starter motor (3) shown. Insert above the early type pipe assembly.



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Fig. AA.10

The converter housing removed showing:

- |                           |                  |
|---------------------------|------------------|
| 1. Main oil pump.         | 4. Input gear.   |
| 2. Converter output gear. | 5. Oil feed pin. |
| 3. Idler gear.            | 6. Bearing cage. |

- (13) Remove the idler gear, thrust washers, and the converter output gear assembly.
- (14) Remove the oil filter assembly and disconnect the master oil feed pipe together with, (on early units) its rubber seal and spring washer (see Fig. AA.11).
- (15) Remove the nuts and oil screws securing the engine to the transmission and with suitable lifting equip-



Fig. AA.11

Replacing the converter output gear oil seal. Pressing the seal in, using Service tool 180 134 and adaptor 180 134 CR, with (bush) showing exploded view.



Fig. AA.4

The engine is to be disconnected or removed from above the car before removing the engine and transmission unit.

- (16) Remove the radiator mounting bracket from the engine cover.
- (17) Remove the starter motor and converter cover, from the transmission.
- (18) Knock back the lock washer on the converter output bolt. Hold the converter from turning with a suitable screwdriver inserted through the hole in the converter housing. Using Service tool 180 181, remove the output bolt (Fig. AA.6).
- (19) Knock back the locking tabs and remove three equally spaced oil screws from the converter casing. Ensure that the slot in the end of the crankshaft is fully closed. Using Service tool 180 188 with the adaptor correctly positioned, remove the converter (Fig. AA.7). Remove the Service tool and retighten the three screws.
- (20) Remove the low-pressure valve from the converter housing.
- (21) Fit Service tool 180 188 onto the converter output gear and remove the input gear self-locking nut (Fig. AA.8).
- (22) Remove the gear change ball-socket lever clunk pin and nut and lift off the ball-socket lever. Remove the ball-socket lever pin.
- (23) Fit the spline protection sleeve Service tool 180 189 over the converter output gear.
- (24) Remove the nuts and oil screws securing the converter housing to the transmission and lift away the housing. Remove the converter oil water pipe from the housing.
- (25) Lower the main oil feed pipe from the transmission and oil pump.

# Mini Moke Manual

**Lingsheng Yao**



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