

Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley	Disassembly Note
2	PIP pulley	Disassembly Note
3	Timing gear cover	Disassembly Note
4	Oil pump	Disassembly Note
5	PIP gear	Disassembly Note
6	Timing gear	Disassembly Note
7	PIP gear	Disassembly Note
8	Oil pump	Disassembly Note

9	Oil pump	Disassembly Note
10	Oil pump	Disassembly Note
11	Oil pump	Disassembly Note
12	Oil pump	Disassembly Note
13	Oil pump	Disassembly Note
14	Oil pump	Disassembly Note
15	Oil pump	Disassembly Note
16	Oil pump	Disassembly Note
17	Oil pump	Disassembly Note

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

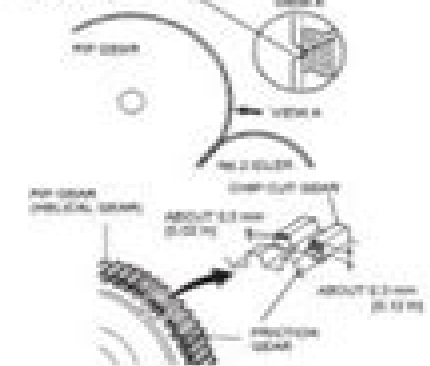
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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.

SHIP-OUT GEAR (V GROOVE)



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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Table of Contents Mazda B Series Diesel Workshop Manual

1. Understanding the eBook Mazda B Series Diesel Workshop Manual
 - The Rise of Digital Reading Mazda B Series Diesel Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda B Series Diesel Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda B Series Diesel Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda B Series Diesel Workshop Manual

- Personalized Recommendations
- Mazda B Series Diesel Workshop Manual User Reviews and Ratings
- Mazda B Series Diesel Workshop Manual and Bestseller Lists
- 5. Accessing Mazda B Series Diesel Workshop Manual Free and Paid eBooks
 - Mazda B Series Diesel Workshop Manual Public Domain eBooks
 - Mazda B Series Diesel Workshop Manual eBook Subscription Services
 - Mazda B Series Diesel Workshop Manual Budget-Friendly Options
- 6. Navigating Mazda B Series Diesel Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda B Series Diesel Workshop Manual Compatibility with Devices
 - Mazda B Series Diesel Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda B Series Diesel Workshop Manual
 - Highlighting and Note-Taking Mazda B Series Diesel Workshop Manual
 - Interactive Elements Mazda B Series Diesel Workshop Manual
- 8. Staying Engaged with Mazda B Series Diesel Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda B Series Diesel Workshop Manual
- 9. Balancing eBooks and Physical Books Mazda B Series Diesel Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda B Series Diesel Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mazda B Series Diesel Workshop Manual
 - Setting Reading Goals Mazda B Series Diesel Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mazda B Series Diesel Workshop Manual

- Fact-Checking eBook Content of Mazda B Series Diesel Workshop Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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