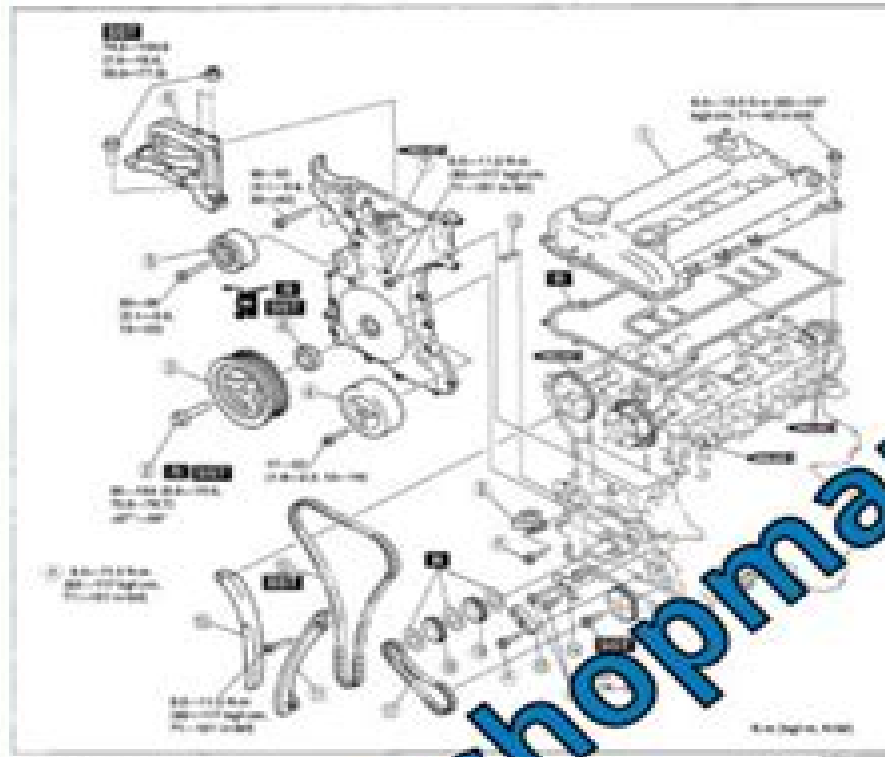


Mazda 3 2004-2009 Workshop Manual



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25. Install the exhaust camshaft sprocket.

Caution

- Do not tighten the camshaft sprocket installation bolt at this stage. Verify the valve timing before performing the bolt tightening.

26. Install the SST on the camshaft as shown in the figure.
27. Remove the upper timing chain cover front cover upper blind plug hole.
28. Rotate the crankshaft clockwise to the timing chain.
29. Rotate the camshaft and verify that the No. 1 intake valve of the compression stroke is fully open and the weight contacts the SST.

30. Tighten the exhaust camshaft using a wrench on the camshaft sprocket, and tighten the sprocket installation.

Tightening torque

89–75 N·m (7.1–7.8 kgf·m, 65–55 ft·lb)

31. Remove the SST from the camshaft.
32. Replace the SST installed in the cylinder block cover blind plug hole.
33. Rotate the crankshaft clockwise two turns and repeat the valve timing.
34. If it is not aligned, repeat the procedure.
35. Apply the silicone sealant and install the engine front cover upper blind plug.

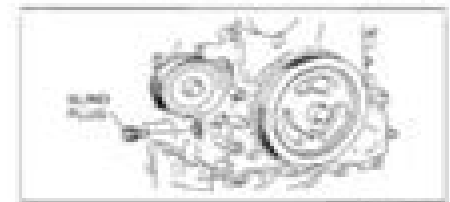
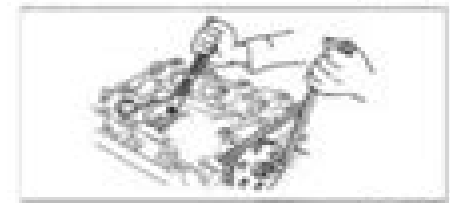
Tightening torque

8.0–11.5 N·m (0.8–1.2 kgf·m, 71–101 in·lb)

37. Install the cylinder block lower blind plug.

Tightening torque

15–22 N·m (1.5–2.2 kgf·m, 14–19 ft·lb)



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Yijin Wang



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