

- Flaying
- Abnormal wear (uneven wear, wear on one side, missing edge, cracked fabric).

If abnormal wear is noted, probable cause could be:

- Pulley misalignment
- Excessive RPM with frozen track
- Fast starts without warm-up period
- Scratched or rusty sheave
- Oil on belt
- Distorted spare belt.

Check drive belt width. Replace the drive belt if its width is under minimum recommended specification.

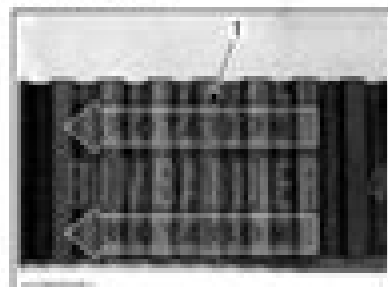
MODEL	WIDTH (mm)	MINIMUM WIDTH (mm)
All	36 mm (1.41 in)	33 mm (1.3 in)

Drive Belt Installation

1. If necessary, open the driven pulley, refer to **DRIVE BELT REMOVAL** above.
2. Slip the belt over the drive pulley, then over the driven pulley.

Caution: Do not force or use tools to pry the belt into place, as this could cut or break the cords in the belt.

NOTE: The maximum drive belt life span is obtained when belt is installed with arrows in the direction of rotation.



CAUTION:

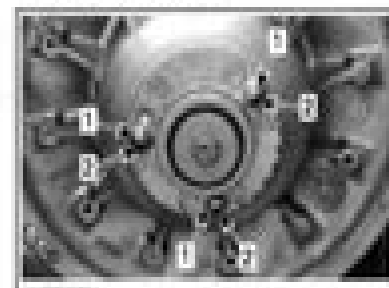
1. To be placed in the direction of rotation.

3. Cleanse and remove the driven pulley as per the from the pulley.
4. Rotate the driven pulley several times to properly set the belt between the sheaves.
5. Adjust the belt height. Refer to **DRIVE BELT HEIGHT ADJUSTMENT** below.

6. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
7. Install LH side panel.

Drive Belt Height Adjustment

1. Remove leather cord from engine output switch.
2. Remove LH side panel.
3. Remove belt guard, refer to **DRIVE BELT GUARD REMOVAL**.
4. Keep the set screws from turning using a 3 mm Allen key and loosen the three lock nuts using a 10 mm open wrench.



CAUTION:

1. Use 3 mm Allen key to adjust set screws.



CAUTION:

1. Loosen the lock nuts.
2. 10 mm open wrench.

5. Turn one set screw 1/8 turn at a time then rotate the driven pulley to properly set the belt between the pulley sheaves.
6. Repeat previous step until the external surface of drive belt exceeds driven pulley edge by 2 mm (0.07 in).



NOTE: Turning the set screws clockwise lowers the belt in the pulley. Turning the set screws counterclockwise raises the belt in the pulley.

7. Turn the other set screws clockwise so that they just contact the bottom. Do not screw any further.
8. Keep the set screws from turning and tighten the lock nuts to 8 Nm (2 ft-lb) or 10 Nm (7 ft-lb) as a reference.
9. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
10. Install LH side panel.
11. Start engine and check if vehicle is creeping.
 - 11.1 If vehicle does not creep, adjustment is complete.
 - 11.2 If vehicle creeps, check the drive belt deflection.

Reverse Activation

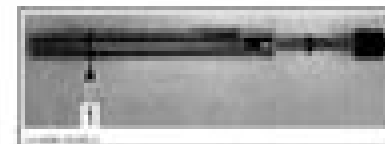
The reverse may not activate or may be harder to activate if the belt is positioned too high in the driven pulley. If reverse activation does not work properly, ensure the drive belt is properly adjusted.

Adjust the drive belt lower in the driven pulley if needed.

Drive Belt Deflection Verification

1. Make sure drive belt height is adjusted (preliminary setting).
2. Position a reference rule on drive belt.
3. Use the 1000mm (39.4 in) or 400 mm (15.7 in) as explained below.
4. Set deflection as per following table using bottom O-ring.

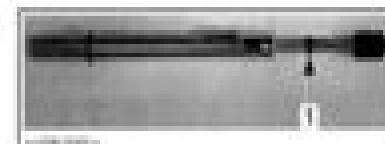
DRIVE BELT DEFLECTION	
DRIVE BELT DEFLECTION SETTING	2 mm to 2.5 mm (0.78 in to 0.98 in)



CAUTION:

1. Measure deflection.

5. Place upper O-ring to top of dish.



CAUTION:

1. Measure deflection.

6. Apply pressure until bottom O-ring deflection is flush with edge of rule.



CAUTION:

1. Upper O-ring - belt.
2. Bottom O-ring - deflection.
3. Reference rule.

7. Read drive belt load. Compare result with the following table.

DRIVE BELT DEFLECTION	
DRIVE BELT LOAD READING	8 kgf to 8 kgf (1.76 lb to 1.76 lb)

8. If drive belt is within specification, drive belt is properly adjusted.
9. If drive belt is out of specification, try the following:
 - 9.1 Lower drive belt height from initial setting.
 - 9.2 Try another drive belt.
10. If proper load still can not be obtained, check the following:
 - 10.1 Inspect engine supports.
 - 10.2 Inspect countershaft and bearing.
 - 10.3 Inspect chains for damages.

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screenprinting supplies - Dec 07 2022

web wilflex ink formulations for screen printing produce simulations of pantone g colors printed results may vary based on production methods such as ink film thickness opacity pigment selection and substrate pantone is pantone inc s check standard for color portions c pantone inc 1963 1991 pantonc is a trademark of pantone inc

pantone hsp1 com - Mar 30 2022

web the third column is the closest matching ink found on the wilflex color chart these are the most commonly used inks the last column is the closest matching pantone color this is used in case you need to find the closest possible pms for a vinyl color

unlock any color with the fn ink plastisol ink mixing system - Apr 30 2022

web jun 9 2021 by keeping the colors separate you re making your life easier in case you add too much of a color you ll be able to remove a bit of the ink without scooping out the other colors let s talk about color matching when you have the color mixed it s time to confirm if it s accurate

wilflex avient specialty inks - Nov 06 2022

web the wilflex brand of inks emerged in the early 1960s as screen printing on t shirts gained popularity for self expression allowing the wilflex brand to gain global recognition wilflex continued to make history twenty years later when it provided design freedom allowing hundreds of color options with the introduction of the first plastisol