

View A: Front Assembly (Clockwise to Ring)



Ring and Support

1.00" x 1.00" x 1.00" (1.00" x 1.00" x 1.00")

View B: Front Assembly (Clockwise to Ring)



Ring and Support

1.00" x 1.00" x 1.00" (1.00" x 1.00" x 1.00")

1.00" x 1.00" x 1.00" (1.00" x 1.00" x 1.00")



Ring and Support

1.00" x 1.00" x 1.00" (1.00" x 1.00" x 1.00")

Figure 8

Assembly Engineering (in 2-1-83)

Continued

FIG. 8. 1983-1

B. Assemble Travel Frame And Crankers (Figure 8)

1. Lift the front frame and block under each end.
2. Lift a cranked assembly into position and line up the holes on the cranked frame with those on the ring with beams.
3. Insert the pins through the holes and hold the beams in place on both sides of each pin as shown in View B.
4. Perform steps D.2. and D.3. to install the other cranked assembly.
5. Lift the front frame and cranked assemblies off blocking and position near the front of the cart.
6. Install Travel Assembly (Figure 8)
 1. Refer to Assembly Steps B. 1. through B. 3. and attach the beams to the front of the cart.
 2. Lift the cranked beams into position under the front of the ring and slide light D, View A on the end of each cranked beam.

3. Lift the front assembly into position and line up the holes on the cranked frame with those of the ring with beams.
4. Insert the pins through the holes and insert the other pins as shown in View C.
5. Lift the cranked beams and line up the holes in the cranked beams with those on the travel frame beams.
6. Insert the pins through the holes and insert the other pins as shown in View D.
7. For Step D, View A to the cart.
8. Slide light D to the front cranked beam as shown in View A.
9. Refer to View B and install photos to the gap between the underside of the front ring support and the top of each cranked beam. Track end plates in place.

Manitowoc 4100w Operator Manual

Michal Rosen-Zvi



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