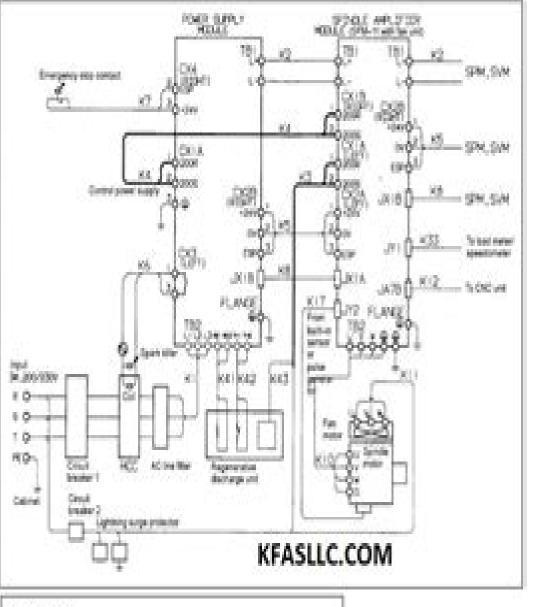
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	Signal check connector	.004	
7	Output connector for inter- face between modules		
	Input, connector for inter- face between modules		
,	Connector for load meter and speedometer	Fil	
10	ripul connector for electric serial interface	177	
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12	Connector for pulse-paner- ator, built-in sensor	742	
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18	Connector for Ce-arm sen- sor for spindle and built-in Cs-aris sensor	265	
16	Terranul block for motor power line		
17	Tapped tole for grounding the flange		



WARNING

Do not touch module components or connected cables while this LED is lit. There is a danger of electric shock.

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Everett C. Hunt, Gus Bourneuf

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this space has been left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques

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