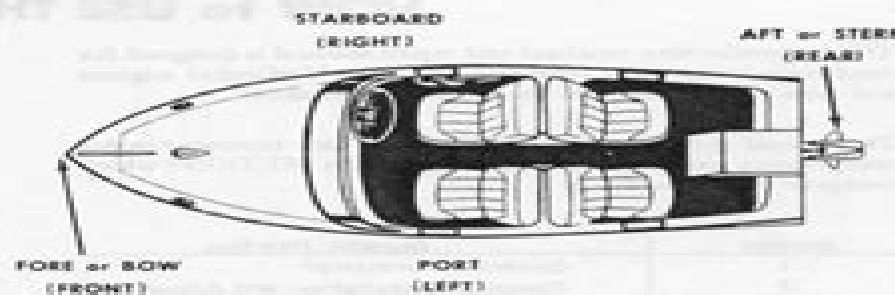


## DIRECTIONAL REFERENCES

Front of boat is bow; rear is stern. Starboard side is right side; port side is left side. In this maintenance manual, all directional references are given as they appear when viewing boat from stern, looking toward bow. (Figure 1)

Figure 1. Directional Reference



## ENGINE ROTATION TERMINOLOGY

Engine rotation is the direction (left-hand or right-hand) of rotation of the crankshaft, as observed from the transmission or drive unit end of the engine.

All Mercruiser stern drive engines are left hand (counter-

clockwise) rotation. Inboard models may be either left or right hand rotation.

Do not rely on propeller rotation, as it is not necessarily the same as engine rotation.

## ENGINE IDENTIFICATION

### MODELS with "GM" ENGINE BLOCK

Model	Serial No.
120	All
140	All
165	All
898	All
228	All
250	All
255	4175500 and Above
280	All
330	All
350	All
400-Jet	All

### MODELS with "FORD" ENGINE BLOCK

Model	Serial No.
888	All
225	All
225-S	All
233	All
255	4175499 and Below

### MODELS with "MERCUISER" BLOCKS

Model	Serial No.
470	All

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**Victor M. Corman**



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