

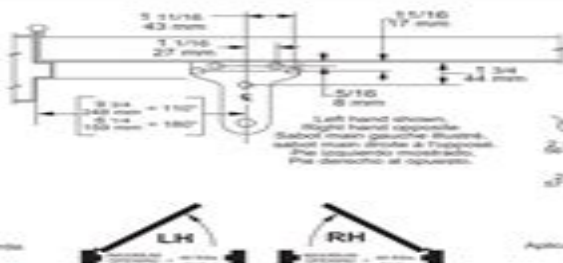


- 1** Locate proper template. Center punch all hole locations. For self reaming tapping screws (SRT) drill 1/8" pilot holes.

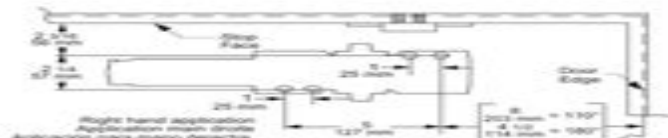
Reduce installation torque if using SRT screens in wood. The use of wood screws is recommended for wood.



Left: Pooled application.  
Application must generate  
Application must generate



Note: 1. When using pivot or swing clear hinge pin, locate closer and shoe from the centerline. 2. Reinforcing per AISC/AISI 308.100 recommended for hollow metal doors and frames. 3. Closer size, 1/2 1/4 = 3 1/2 = 3 5/8.



Rights: Internal applications  
 Applications must include  
 Application form, resume, and cover letter

- 2** Determine door width, adjust spring power to match chart.

INTERIOR EXTERIOR		SEV. FC
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5

LCN, FAST™ Power Adjust  
for Spring Power



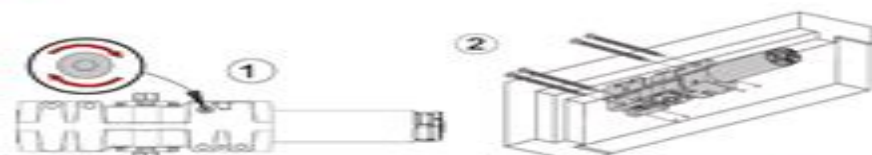
- 3
  - ① Mount arm on shaft at 30° to closer, as shown.
  - ② Secure arm assembly to closer with pinion screw provided.



NOTE: Closer arm will provide some resistance, as shown.



- 4** **SCREW IN VALVE ON BACK OF CLOSER.**  
Using screws provided, secure closer to door.



- 
- If necessary, adjust closer.

NOTE: A "Normal" closing time from 90° open position is 5 to 7 seconds, evenly divided between main speed and latch speed.



**CAUTION**

**NO  
MAINTENANCE  
REQUIRED**



- |   |               |
|---|---------------|
| 7 | Snap on cover |
|---|---------------|

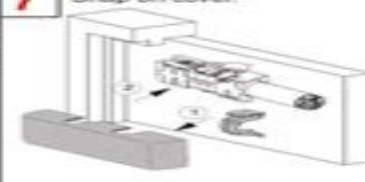


Figure 1 shows a summary of the model-based results.

4040XP Instructions EDA et gabarit de 110°-180° pour une installation sur le côté à pousser

- 1** Répétez le gabarit approprié. Marquez le centre de tous les trous. Percez des trous de guidage de 1,8" pour les vis taraudés.
  - 2** Mesurez la largeur de la porte. Réglez le ressort selon les indications du tableau.
  - 3** Montez le bras sur la tige à 30° du ferme-porte, comme sur l'illustration.
  - 4** Vissez la soupape derrière le ferme-porte. Fixez le ferme-porte sur la porte avec les attaches fournies.
  - 5** Ouvrez la porte à environ 45°, fixez le bras au cadre à l'aide des attaches fournies.

Réduisez le couple de serrage à l'ins-  
des vis tarauds dans le bois. Les vi-  
sont recommandées pour le bois.

**2** Mesurez la largeur de la porte. Réglez le ressort selon les indications du tableau.

Réglage de force LON\_FAST<sup>®</sup>  
pour régler la force du ressort

- 6** Au essoin, réglez :
- ① - résistance d'ouverture
  - ② - vitesse de fermeture
  - ③ - vitesse de verrouillage
- 4041** Action retardée d'optionnelle :
- ① - résistance d'ouverture
  - ② - vitesse de fermeture
  - ③ - vitesse de verrouillage
  - ④ - vitesse de retenue
- 7** Fixez le couvercle.

NOTE: la fermeture d'une porte ouverte à 90° prend normalement de 5 à 7 secondes, ce délai est réparti entre la vitesse de fermeture et la vitesse de verrouillage.

- Pour régler le bras avec retenue à main optionnelle: 1. Desserrez la vis de retenue. 2. Ouvrez la porte 5° de moins que la position désirée et resserrer la vis.

**▲ DANGER**

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**▲ DANGER**

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## 4040XP EDA, instrucciones para plantilla 110°-180° con montaje del lado del empuje

- 1** Localice la plantilla apropiada.  
 Marque el centro de cada agujero.  
 Barrera agujeros piloto de 1/8" para los tornillos de fijación.  
 Si se usan tornillos de roca cortante en la madera, se deberá reducir el par de apriete.  
 Con la madera, se recomienda utilizar tornillos para madera.
  - 2** Determine la anchura de la puerta. Ajuste la fuerza del resorte según lo indicado en el gráfico.  
 LCN FAST™ Cuadrante de ajuste de resorte
  - 3**
    1. Monte el brazo en el eje a 30° del cerrador, tal como se muestra.
    2. Sujete el ensamblaje del brazo al cerrador con el tornillo piñón ya incluido.**NOTA:** El brazo del cerrador ofrecerá cierta resistencia, tal como se muestra.
  - 4** **Atonilla la válvula al revés del cerrador.**  
 Sujete el cerrador a la puerta con los tornillos ya incluidos.
  - 5** Abra la puerta hasta aprox. 45°, sujete el brazo al balizador con los sujetadores ya incluidos.
  - 6** Ajuste si es necesario
    - 1 - resistencia de apertura
    - 2 - velocidad principal
    - 3 - velocidad de seguro
  - 7** Encaje la tapa.  
**4041 Acción retardada opcional**
    - 1 - resistencia de apertura
    - 2 - velocidad principal
    - 3 - velocidad de seguro
    - 4 - velocidad de resado

NOTA: El tiempo de cerrado "normal" de una puerta abierta a 90° es de 5 hasta 7 segundos, dividido igualmente entre la velocidad principal.

- II** Para ajustar el brazo de retención a mano opcional: 1. Afloja la tuerca de retención. 2. Abre la puerta a 5° de menos que la posición deseada y aprieta bien la tuerca de retención.

**ADVERTENCIA.**

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

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# Lcn 4041 Adjustments Manual

**Sebastian Brünink**



## **Lcn 4041 Adjustments Manual:**

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**1952 Lincoln Chassis Repair and Adjustment Manual** Ford Motor Company. Lincoln-Mercury Division,1952  
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