

Remove the centrifugal oil filter cover and gasket.

Clean the oil filter cover and the inside of the filter using a clean lint-free shop towel.

CAUTION

- Do not allow dust and dirt to enter the crankshaft oil passage.
- Do not use compressed air to clean the filter.

Reinstall the oil filter cover with a new gasket, aligning the bolt holes in the cover and gasket. Apply locking agent to the bolt threads and install the bolts.

Install the right crankcase cover (page 8-2)

Drive Chain

⚠ WARNING

- Never inspect or lubricate the drive chain while the engine is running.

Inspection

Stop the engine and shift the transmission into neutral. Measure the drive chain slack midway between the sprockets.

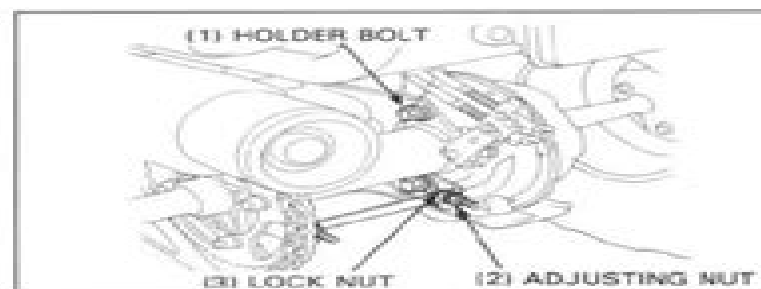
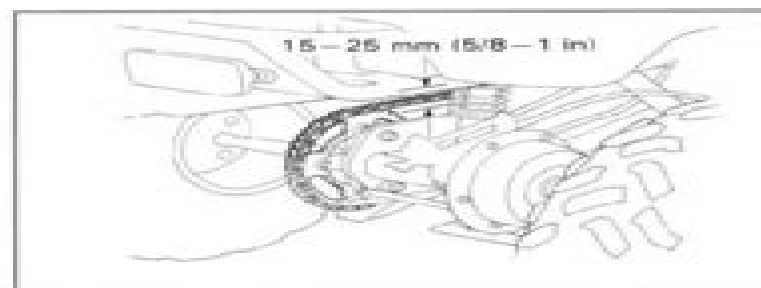
Chain slack: 15–25 mm (5/8–1 in)

Adjustment

Loosen the four axle holder bolts. Loosen the lock nuts and turn both drive chain adjusting nuts equally until the correct drive chain slack is obtained. Tighten the axle holder bolts.

Torque: 90 N·m (9.0 kg-m, 65 ft-lb)

Tighten the lock nuts securely.



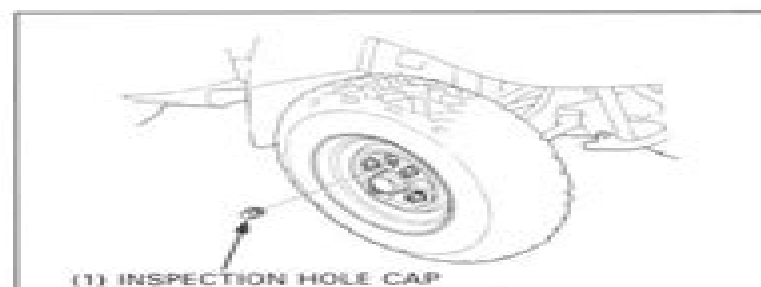
Brake Shoe Wear

Front Brake

Remove the inspection hole cap and inspect the brake lining thickness.

Service Limit: 2.0 mm (0.08 in)

If either lining is worn beyond the service limit, replace both brake shoes.



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