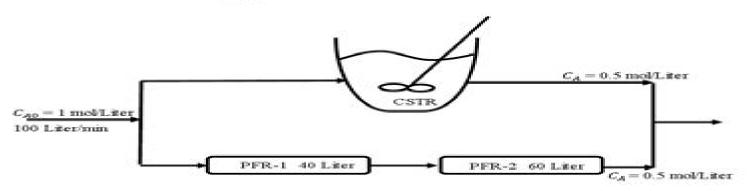
Q.46 A first-order irreversible liquid phase reaction A → B (k = 0.1 min<sup>-1</sup>) is carried out under isothermal, steady state conditions in the following reactor arrangement comprising an ideal CSTR (Continuous-Stirred Tank Reactor) and two ideal PFRs (Plug Flow Reactors). From the information in the figure, the volume of the CSTR (in Liters) is \_\_\_\_\_\_ (rounded off to the nearest integer).



Q.47 The elementary liquid-phase irreversible reactions

$$A \xrightarrow{k_1=0.4 \text{ min}^{-1}} B \xrightarrow{k_2=0.1 \text{ min}^{-1}} C$$

take place in an isothermal ideal CSTR (Continuous-Stirred Tank Reactor). Pure A is fed to the reactor at a concentration of 2 mol/Liter. For the residence time that maximizes the exit concentration of B, the percentage yield of B, defined as  $\left(\frac{\text{net formation rate of B}}{\text{consumption rate of A}} \times 100\right)$ , is (rounded off to the nearest integer).

Q.48 The elementary irreversible gas-phase reaction A → B + C is carried out adiabatically in an ideal CSTR (Continuous-Stirred Tank Reactor) operating at 10 atm. Pure A enters the CSTR at a flow rate of 10 mol/s and a temperature of 450 K. Assume A, B and C to be ideal gases. The specific heat capacity at constant pressure (C<sub>B</sub>) and heat of formation (H<sup>0</sup><sub>i</sub>), of component i (i = A, B, C), are:

$$C_{PA} = 30 \text{ J/(mol K)}$$
  $C_{PB} = 10 \text{ J/(mol K)}$   $C_{PC} = 20 \text{ J/(mol K)}$   
 $H_A^0 = -90 \text{ kJ/mol}$   $H_B^0 = -54 \text{ kJ/mol}$   $H_C^0 = -45 \text{ kJ/mol}$ 

The reaction rate constant k (per second) = 0.133exp  $\left\{\frac{k}{R}\left(\frac{1}{450}-\frac{1}{r}\right)\right\}$ , where E=31.4 kJ/mol and universal gas constant R=0.082 L atm/(mol K) = 8.314 J/(mol K). The shaft work may be neglected in the analysis, and specific heat capacities do not vary with temperature. All heats of formation are referenced to 273 K. The reactor volume (in Liters) for 75% conversion is \_\_\_\_\_\_ (rounded off to the nearest integer).

# <u>Graduate Aptitude Test In Engineering Gate 20question</u> <u>Paper</u>

**Lingjun Ying** 

# **Graduate Aptitude Test In Engineering Gate 20question Paper:**

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# Table of Contents Graduate Aptitude Test In Engineering Gate 20question Paper

- 1. Understanding the eBook Graduate Aptitude Test In Engineering Gate 20question Paper
  - The Rise of Digital Reading Graduate Aptitude Test In Engineering Gate 20question Paper
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Graduate Aptitude Test In Engineering Gate 20 question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Graduate Aptitude Test In Engineering Gate 20question Paper
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Graduate Aptitude Test In Engineering Gate 20question Paper
  - Personalized Recommendations
  - Graduate Aptitude Test In Engineering Gate 20 question Paper User Reviews and Ratings
  - Graduate Aptitude Test In Engineering Gate 20question Paper and Bestseller Lists
- 5. Accessing Graduate Aptitude Test In Engineering Gate 20question Paper Free and Paid eBooks
  - Graduate Aptitude Test In Engineering Gate 20question Paper Public Domain eBooks
  - Graduate Aptitude Test In Engineering Gate 20question Paper eBook Subscription Services
  - Graduate Aptitude Test In Engineering Gate 20question Paper Budget-Friendly Options

- 6. Navigating Graduate Aptitude Test In Engineering Gate 20question Paper eBook Formats
  - o ePub, PDF, MOBI, and More
  - Graduate Aptitude Test In Engineering Gate 20question Paper Compatibility with Devices
  - Graduate Aptitude Test In Engineering Gate 20 question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Graduate Aptitude Test In Engineering Gate 20question Paper
  - Highlighting and Note-Taking Graduate Aptitude Test In Engineering Gate 20question Paper
  - Interactive Elements Graduate Aptitude Test In Engineering Gate 20question Paper
- 8. Staying Engaged with Graduate Aptitude Test In Engineering Gate 20question Paper
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Graduate Aptitude Test In Engineering Gate 20question Paper
- 9. Balancing eBooks and Physical Books Graduate Aptitude Test In Engineering Gate 20question Paper
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Graduate Aptitude Test In Engineering Gate 20question Paper
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Graduate Aptitude Test In Engineering Gate 20question Paper
  - Setting Reading Goals Graduate Aptitude Test In Engineering Gate 20 question Paper
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Graduate Aptitude Test In Engineering Gate 20question Paper
  - Fact-Checking eBook Content of Graduate Aptitude Test In Engineering Gate 20question Paper
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements

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