

Simulation CNC-Cafe

Sync: Left Sync: Right
 Save Compare: Single Step Through File Compare: Setup
 Differences Other

```

117 G43 H2 Z1. T3
118 G98 G82 Z-.05 R.1 P5. F1.5
119 X1.375
120 X0. Y-.875 Z-.55 R-.4
121 X.875 Y0.
122 X1.375 Y-1.375 Z-.05 R.1
123 X0. Y-.875 Z-.55 R-.4
124 X-1.375 Y-1.375 Z-.05 R.1
125 X-.875 Y0. Z-.55 R-.4
126 G80
127 M5
128 G91 G28 Z0.
129 M1
130
131 N3
132 (DRILL THRU HOLE)
133 G0 G17 G40 G49 G80 G90
134 G91 G28 Z0.
135 T3 M6 (17/64 DRILL)
136 (MAX Z DEPTH: Z-1.125)
137 G0 G90 G54 X-1.375 Y1.375 S719 M3
138 G43 H3 Z1. T4
139 G98 G83 Z-1.125 R.1 Q.05 F5.75
140 X1.375
141 Y-1.375
142 X-1.375
143 G80
144 M5
145 G91 G28 Z0.
146 M1
147
148 N4
149 (DRILL CLEARANCE FOR 1/4-20 TAP)
150 G0 G17 G40 G49 G80 G90
151 G91 G28 Z0.
152 T4 M6 (NO. 7 DRILL)
153 (MAX Z DEPTH: Z-1.075)
154 G0 G90 G54 X0. Y-.875 S950 M3
155 G43 H4 Z1. T5
156 G98 G73 Z-1.075 R-.4 Q.05 F7.6
157 X.875 Y0.
158 X0. Y-.875
159 X-.875 Y0.
160 G80
161 M5
162 G91 G28 Z0.
  
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Mastercam Xpost Processor User Guide

C N C Software, Incorporated

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the company name.

Mastercam Xpost Processor User Guide :

Mastercam Post Processor User Guide C N C Software, Incorporated,1997-09-01 **Mastercam X5 Training Guide - Mill 2D&3D** ,2010 Mastering Mastercam X Mill Step by Step in 2D: A Practical Guide Pasquale De Marco,2025-07-23

Mastering Mastercam X Mill Step by Step in 2D is a comprehensive guide to using one of the most popular software programs for computer aided manufacturing CAM This step by step guide provides a comprehensive introduction to Mastercam X Mill covering the basics of the software as well as advanced techniques With its user friendly design and straightforward explanations Mastering Mastercam X Mill Step by Step in 2D is suitable for both beginners and experienced users The book begins with an overview of the Mastercam X Mill interface and basic milling operations gradually progressing to more advanced topics such as complex geometries tool management and CNC programming Throughout the book clear and concise instructions are accompanied by detailed illustrations and screenshots making it easy for readers to follow along and master the software More than just a collection of technical instructions Mastering Mastercam X Mill Step by Step in 2D also provides valuable insights into best practices for efficient and productive milling operations The book covers topics such as optimizing tool life achieving high quality surface finishes and maximizing machine utilization helping readers to get the most out of their Mastercam X Mill software and their CNC machines Whether you are a hobbyist looking to learn the basics of CAM or a professional machinist looking to expand your skills Mastering Mastercam X Mill Step by Step in 2D is the perfect resource With its clear and practical approach this book will help you to master Mastercam X Mill and take your milling operations to the next level In addition to providing a comprehensive guide to Mastercam X Mill the book also includes a chapter on maintenance and troubleshooting This chapter covers topics such as performing regular maintenance tasks troubleshooting common machine problems and troubleshooting software and CNC program errors By following the advice in this chapter readers can help to keep their CNC machines running smoothly and avoid costly downtime Mastering Mastercam X Mill Step by Step in 2D is a valuable resource for anyone who wants to learn more about this powerful software program With its clear and concise instructions detailed illustrations and practical advice this book will help you to master Mastercam X Mill and take your milling operations to the next level If you like this book write a review **Mastercam X2 Training Guide Mill** Matthew Manton,Duane Weidinger,2007 **Mastercam Instructor Guide X** Mariana Lendel,2005

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of this book in about fifty hours This book also serves well for class instruction Most likely it will be used as a supplemental reference for courses like CNC Machining Design and Manufacturing Computer Aided Manufacturing or Computer Integrated Manufacturing This book should cover five to six weeks of class instruction depending on the course arrangement and the technical background of the students

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