

SPECIFICATIONS **HYDRAULIC PUMP—MF PART NO. 191 191 M91**

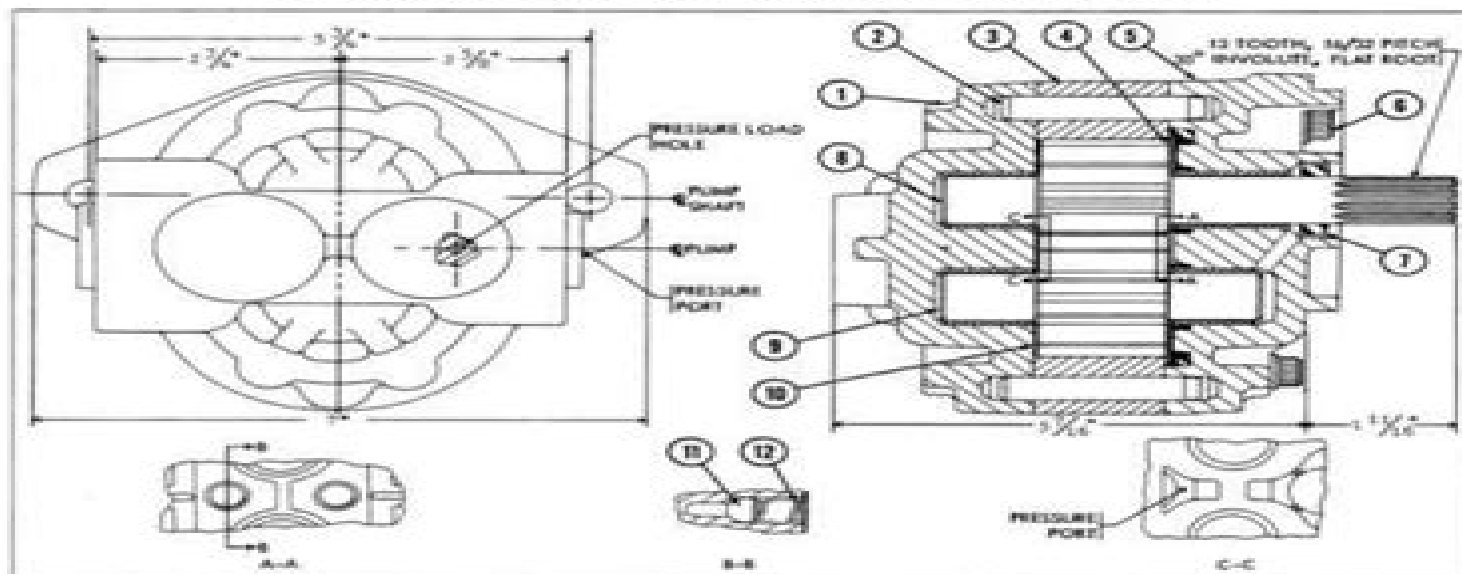


Fig. 2 - Hydraulic Pump - MF Part No. 191 191 M91

- | | | | |
|-------------------------------|--|------------------------|------------------------|
| 1. Base Plate | 4. Diaphragm, Back-Up and Pressure Seals, Diaphragm Seal | 7. Shaft Seal | 10. Thrust Plate |
| 2. Drive Pin (1/16" x 2 1/2") | 5. Drive Pin | 8. Drive Gear Assembly | 11. Steel Ball (Check) |
| 3. Cover Seal | 6. Cap screws (Tie Bolts) | 9. Inlet Gear Assembly | 12. Check Spring |

Manufacturer's Part No. (Cessna)	L 20112 - 1 DJH
Direction of Rotation (facing pump shaft end)	Counterclockwise
Mounting Bolts	2 SAE "B" size (1/2")
Inlet Port (suction)	1-5/16" - 12 JIC
Outlet Port (pressure)	1-1/16" - 12 JIC
Displacement	3.02 cu. in. per revolution
Gallons per minute:	
1800 rpm	23.5 gpm @ 2000 psi
2000 rpm	24 gpm @ 2125 psi
2200 rpm	26.5 gpm @ 0 psi
Measurement of Gear Shafts in Bearing Areas	Minimum .873 inch
Measurement of Gear Widths	Minimum 1.517 inches
Measurement of Gear Pockets (center body)	Maximum 2.107 inches
Measurement of Shaft Bearings (inner diameter)	Maximum .879 inch
Tie Bolt Torque	40-45 ft.-lbs.

SERVICE BRIEFS

1. Pump diaphragm and thrust plate must be installed with bronze side toward gear faces.
2. Thrust plate's mid-section cut-away must be on suction side of pump.

Massey Ferguson 200 Manual

LL Leslie



Massey Ferguson 200 Manual:

The book delves into Massey Ferguson 200 Manual. Massey Ferguson 200 Manual is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Massey Ferguson 200 Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Massey Ferguson 200 Manual
 - Chapter 2: Essential Elements of Massey Ferguson 200 Manual
 - Chapter 3: Massey Ferguson 200 Manual in Everyday Life
 - Chapter 4: Massey Ferguson 200 Manual in Specific Contexts
 - Chapter 5: Conclusion
2. In chapter 1, this book will provide an overview of Massey Ferguson 200 Manual. The first chapter will explore what Massey Ferguson 200 Manual is, why Massey Ferguson 200 Manual is vital, and how to effectively learn about Massey Ferguson 200 Manual.
3. In chapter 2, the author will delve into the foundational concepts of Massey Ferguson 200 Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Massey Ferguson 200 Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Massey Ferguson 200 Manual in daily life. The third chapter will showcase real-world examples of how Massey Ferguson 200 Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Massey Ferguson 200 Manual in specific contexts. The fourth chapter will explore how Massey Ferguson 200 Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Massey Ferguson 200 Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Massey Ferguson 200 Manual.

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Massey Ferguson 200 Manual Introduction

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